THE WORLD'S OBAIR

In the vast global innovation landscape, "Opair" shines like a brilliant star, leading the wave of technological innovation.

We are not just a company, but also acvocates and practitioners of the global upgrade in quality of life.

In the world of Obair', technological innovation is not only a driving force but also the soul.

We firmly believe that 'Obair' will resonate in every corner of the world, representing excellence, quality, and dreams.

We cross mountains and seas, connecting the five continents, adding a bright color to the global stage of life, becoming a synonym for beauty in the hearts of people around the world, and together writing a glorious chapter in human civilization.















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Haojin Oubo Technology Co.,Ltd

Rease refer to the actual product. Changes will not be notified separately.

Address: Oubo Industrial Park, Oubo Road, Oubo Avenue, Ganzhou City, Jiangxi Province Website: www.oubokt.com National Free Service Hodline: 400–915–8448

Note: There may be discrepancies between all product descriptions, data, and actual products in this catalog.



Official WeChat
Public Account





Version NO.: OB=202504A
Haojin Oubo Technology CO., LTD



> COMPANY PROFILE

Haojin Oubo Technology Co., Ltd. is a large-scale purification central air conditioning national high-tech enterprise integrating research and development, production, sales, and service.

Obair has always adhered to technological innovation, participated in the formulation of national and industry standards as a member unit of China's "Cold Standard Committee", and has obtained multiple invention patents and utility model patents. It has established industry-university-research bases with Nanchang University and Jiangxi University of Science and Technology. It is a key demonstration enterprise for deep integration of informatization and industrialization in Jiangxi Province, a demonstration enterprise for service-oriented manufacturing in Jiangxi Province, and the company has successively won honors such as Jiangxi Province Technology Center, Ganzhou City Industrial Design Center, Jiangxi Famous Brand Product, national green factory, and national specialized and innovative "little giant" enterprise.

Obair currently has two phases in Ganzhou, Jiangxi, using digital park management, with over 120 digital production equipment, achieving an annual production capacity of 100,000 units.

Obair currently has more than 1000 models of high-quality air conditioning products independently developed, and the products have obtained energy-saving certification, CRAA, EU CE certification, American AHRI certification and other authoritative institutions' testing and certification, widely used in hospitals, dust-free workshops, pharmaceutical factories, electronics, tobacco, painting, photovoltaic, new energy, semiconductor, laboratory and other industries, and has the industry reputation of "King of Cleanliness" and "King of Constant Temperature and Humidity Non-standard".

Obair strictly implements the ISO9001/ISO14001/ISO45001 management system, always practices the purpose of "willing to explain the price for a while, but not to apologize for the quality for a lifetime", proposes the "6-hour" on-site service concept for all customers and for all customers, and provides the most professional and high-quality technical support and after-sales service.

From the mission, born for purification!

Obair, your rearet=free choice!

170,000 souare meters of complete mechine production basis

70. National Service Contact Points

1000

100,000.

BENEFIT IS LIFE



BAI

HONORARY QUALIFICATIONS



Advanced equipment, professional technology and strict management have created the high quality of "OBAIR" brand products.

It has successively won dozens of honors such as national high-tech enterprise, China's wellknown brand, specialized one special new enterprise, colla standere committee enterprise provincial service-oriented manufacturing demonstration enterorise, provincial enterorise technology center, Jiangxi famous brand product, etc.

"OBAIR" products are your reliable phoice.





















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Combined cooling and heating supply mode: Depending on the different load requirements for cooling and heating, it can simultaneously meet the dual for needs both cooling and heating.

Hermetically Sealed High-efficiency Compressor

Adopting a hermetically sealed high-efficiency EVI (Enhanced Vapor Injection) flexible scroll compressor from an internationally renowned brand, it effectively reduces the refrigerant leakage and enhances the volumetric efficiency of the compressor.

Energy-efficient and High-performance

Adopting a dual-control technology for suction and discharge superheat, it effectively enhances the heat exchange efficiency of the heat exchanger, ensuring that the unit always operates safely and energy-efficiently.

Intelligent Control

An advanced air-conditioning dedicated controller, which realizes intelligent control of the unit and provides comprehensive protection. The operation is intuitive and easy to read.

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>> Product Overview

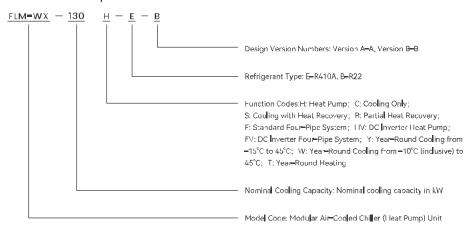
The OBAIR Modular Air-Cooled Chiller (Heat Pump) Unit is a central air-conditioning unit that uses air as the source of heat and cooling and water as the heat transfer medium. It can provide chilled or hot water for air handling units, fan coll units, or other equipment that requires a source of cooling or heating, achieving summer cooling, winter heating, or process cooling. The Aobo basic air-cooled modular units include 66kW, 102kW, and 132kW capacities, with up to 16 modules that can be connected in parallel to achieve a cooling capacity combination of 2080kW.

Product Features:

- 1.Uses the new-generation R410A environmentally friendly refrigerant, which is green and environmentally friendly.
- 2.Employs hermetically sealed scroll compressor technology, with direct refrigerant cooling of the motor, eliminating the need for maintenance and servicing.
- 3. The heat exchanger features a patented refrigerant distribution system, effectively enhancing heat transfer efficiency and making the unit more energy-efficient.
- 4. Hectronic expansion valves with pulse-precision control, suitable for a wide range of ambient temperatures.
- 5."Adaptive" intelligent defrosting technology accurately determines the state point for entering defrost mode, ensuring energy-efficient operation throughout the entire heating cycle.
- 6 Intelligent modular rotation and backup technology balances the operating time of each module, with modules serving as backups for each other, thereby increasing the service life and reliability of the unit. Applications:

Widely used in high-star hotels, guesthouses, hospitals, office buildings, shopping malls, factories, schools, and other comfort and process-oriented settings.

>> Model Description



>> Product Introduction

1 Low=Noise Axial Fan

· Adopting low-noise. arge-blade aluminum alloy fan blades



3 Optimized Design of Finned Flow Channels

The design is optimized based on the principle of "multiple in ets and fewer outlets for cooling, fewer in ets and more outlets for heating," resulting in higher heat transfer efficiency of the coil.



5 High=efficiency Scro ■ Compressor

· High-capacity scroll compressor, featuring high-efficiency operation, low noise, and minimal vibration.



2 Effective Protection

·The unit is equipped with standard panels and metal protective nets on all four sides.

4 Single high-efficiency shell-and-tube heat exchanger

> The spacing between the heat exchange tubes is arge, making them ess prone to blockage and damage by impurities. The shell-and-tube liquid distribution and heat exchange process has been optimized, resulting in better heat exchange performance.



6 The machine body uses a stainless steel bolts.

> The scroll unit is installed outdoors, and therefore, all the fastening components of its casing are made of stainless stee bolts. which offer better corrosion resistance.

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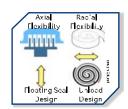


>> Product Features

High-efficiency Flexible Scroll Compressor

The unit employs a hermetically sealed high-efficiency scroll compressor from an internationally renowned brand. The optimized design of the scroll discs and sealing rings provides dual flexibility in both axial and radial directions for refrigerant compression. This not only effectively reduces refrigerant leakage but also significantly enhances the volumetric efficiency of the compressor. Additionally, each compressor is equipped with a standard check valve on the discharge side, which prevents refrigerant backflow and ensures the safe and stable operation of the compressor under a working conditions.





High=Precision Electronic Expansion Valve

The throttling device of the unit employs a high-quality electronic expansion valve from a reputable brand. It features high control precision and is suitable for a wide range of ambient temperatures. This not only enables heating at extremely low ambient temperatures in winter but also meets the refrigerant flow requirements for cooling at high ambient temperatures in summer. Additionally, the unit adopts a dual-control technology for suction and discharge superheat, which effectively enhances the heat exchange efficiency of the heat exchanger and ensures safe and energy-efficient operation of the unit at a times.



High-efficiency Water-side Heat Exchanger

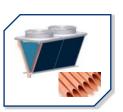
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The water-side heat exchanger of the unit employs a high-efficiency she and tube heat exchanger. Its unique refrigerant distributor and optimized flow path design significantly enhance heat transfer efficiency, thereby improving the unit's cooling and heating performance. Compared to plate heat exchangers, the she and tube design features a larger internal water flow cross-sectional area and lower water resistance. It is less prone to scaling or blockage by impurities, has lower water quality requirements, and offers stronger resistance to freezing, reducing the risk of freezing and cracking.



High-efficiency Air-side Heat Exchanger

The air-side heat exchanger of the unit adopts a unique "V" or double "V" configuration, which ensures uniform airflow distribution and high heat exchange efficiency. It also provides ample space for maintenance and inspection. The heat exchanger is composed of corrugated hydrophilic aluminum foil and high-efficiency internally grooved tubes, and is reinforced with a metal frame around the perimeter. This design not only ensures greater structural rigidity and stability but also features a large heat exchange area, strong corrosion resistance, and smooth drainage during the defrosting process.



High-performance Axia Fan

The air-side heat exchanger employs high-efficiency, low-noise, highvolume axial fans. With the implementation of staged airflow control technology, the fans can be controlled in stages, automatically adjusting the number of operating fans to match the load changes optimally. This prevents frequent start-stop cycles of the fans, thereby maintaining stable system pressure and minimizing water temperature fluctuations. As a result, the modular unit operates more reliably.



Intelligent Control System

An advanced air-conditioning dedicated controller, which realizes intelligent controll of the unit and provides comprehensive protection. The operation is intuitive and easy to read. The leading intelligent control program ensures precise water temperature control under various working conditions. It can also automatically control the unit to operate safely and reliably in the most energy-efficient manner. Moreover, the advanced preemptive control function can take corresponding suppression measures in a timely manner before a fault occurs, avoiding frequent shutdowns of the unit.

Display and Parameter Setting Functions

- ◆ Full Chinese Character Display
- ◆Unit Operation Status and Parameter nauiry
- ◆Corresponding Temperature Display
- ◆Cooling and Heating Operation Mode
- ◆Cooling and Heating Inlet/Outlet Water Temperature Settings
- ◆ Un't Timed On/Off Settings
- ◆Unit Automatic Restart on Power Resumption
- ◆ Unit Fault Inquiry, etc.

Multiple Protection Features

- ◆Power supply phase sequence protection (reverse phase, phase loss, undervoltage, overvoltage)
- ◆ Compressor high and low pressure protection
- ◆ Compressor, axial fan overcurrent protection
- ◆Compressor Discharge Temperature Over and Under
- ♦ Winter Frost Protection for Units
- ◆Inlet and outlet water temperature too high, too low
- ◆ Lemperature sensor fault protection
- ◆Water ¶ow switch protection, etc.

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>>> Unit System Schematic

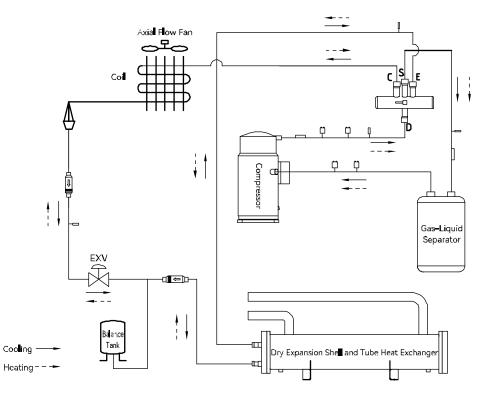
Cooling Cycle Mode:

The compressor draws in low-pressure superheated refrigerant vapor from the evaporator (the airconditioning side heat exchanger). After being compressed by the compressor, it becomes high-temperature, high-pressure superheated vapor. It then passes through the four-way valve and releases heat to the environment in the condenser (the finned heat exchanger), thereby condensing into subcooled liquid refrigerant. The refrigerant liquid flows through the expansion valve, where it undergoes throttling and pressure reduction before entering the evaporator (the air-conditioning side heat exchanger). Here, it absorbs heat from the chilled water and vaporizes. The vapor is then drawn back into the compressor to start a new cycle. In this way, the chilled water passing through the evaporator is cooled and subsequently delivered to the air-conditioned area.

Heating Cycle Mode:

P: 05

The compressor draws in low-pressure superheated refrigerant vapor from the evaporator (the finned heat exchanger). After being compressed by the compressor, it becomes high-temperature, high-pressure superheated vapor. It then passes through the four-way valve and directly enters the condenser (the airconditioning side heat exchanger), where it releases heat to the chilled water, thereby generating a heating effect. The condensed refrigerant liquid flows through the expansion valve, where it undergoes throttling and pressure reduction. It then enters the finned heat exchanger, where it absorbs heat from the environment and vaporizes. The vapor is drawn back into the compressor, completing the heat pump cycle.



>> Technical Specifications (R410A Heat Pump Type)

FLM-WX-**H	- E - D	65	130	300	360	450	560
ling Capacity	kW	66	132	300	360	450	560
ating Capacity	kW	72	144	312	368	461	571
in Power Supp	у			380V	/3N~/50 H ∠		
nput Power	kW	20	39.9	83	102	128	158
nput Power	kW	20.5	41.2	81	98	124	152
Туре	!			Flexible Scrol	Compressor	r	
Quantity	Pidce	2	2	4	4	6	6
frigerant Type				F	R410A		
Туре	/		Sh	e ll and Tube	Heat Exchanç		
Water F∎ow Rate	m³/h	11	23	52	62	77	96
Water Resistance	kPa	45	46	48	49	48	56
Inlet and Outlet Water Pipe Connections	DN	50	65	100	100	125	125
de Heat Exchar	nger	Coppertu	ubes with inte	erna l threads	strung on hy	drophilic allur	ninum foi l
Туре				Ахіа	low Fan		
Quantity	Unit	2	2	4	4	6	6
L	mm	2200	2200	2200	2550	3300	3800
W	mm	900	1100	2200	2200	2200	2200
Н	mm	2026	2/136	2/135	2/30	2/155	2/30
Weight	kg	700	860	2050	2960	3350	3900
ng Weight	kg	770	950	2210	3130	3550	4150
	Ing Capacity Iting Capacity In Power Suppl Input Power Type Quantity frigerant Type Water Flow Rate Water Resistance Injectano Cutlet Water Pipe Connectors Ide Heat Exchar Type Quantity L W H	iting Capacity kW in Power Supplly input Power kW input Power kW Type Quantity Pi®ce frigerant Type Type / Water Flow m³/h Rate Water Resistance inletant Outlet Water Pipe Connectors de Heat Exchanger Type Quantity Unit L mm W mm H mm Weight kg	Ing Capacity kW 66 Inting Capacity kW 72 In Power Supply Input Power kW 20.5 Input Pow	Ing Capacity kW 66 132 Inting Capacity kW 72 144 In Power Supply	Image Capacity KW 66	Image Capacity kW 66	Sing Capacity kW 66 132 300 360 450

1.Nominal Cooling Conditions: Ambient temperature: 35°C; Chilled water inlet/outlet temperature: 12°C/7°C.

2.Nominal Heating Conditions: Ambient dry/wet bulb temperature: 7°C/6°C; Hot water outlet temperature: / 5°C.

3.Cooling Ambient Temperature Operating Range: 5°C to 45°C; Water outlet temperature range under rated water flow: 5°C to 15°C.

4.Heating Amoient Temperature Operating Range: =15°C to 25°C; Water outlet temperature range under rated water flow: 35°C to 50°C.

5.Multiple on tisizes can be combined arbitrarily, with a maximum of 16 modules according to cooling capacity.

6. For any other special requirements, please specify before placing the order.

7. Specifications and parameters may be changed without notice due to product improvement

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>> Technical Specifications (R410A Year=Round Cooling Type)

Model F	LM-WX-**W/	Y- E-D	65	130	300	360	450	560			
Nominal Co	oling Capacity	kW	66	132	300	360	450	560			
Ма	in Power Supp	y			380V	/3N~/50Hz					
Cooling	npul Power	kW	20	39.9	78	97	121	150			
	Туре)			Flexible Scro	Compresso	-				
Compressor	Quantity	Piece	2	2	4	4	6	6			
Re	efrigerant Type				F	R410A					
	Турс	/		Sh	e and Tube	Heat Fxchanç	ger				
Water - side Heat	Water Flow Rale	m³/h	11	23	52	62	7 7	96			
Exchanger	Water Resistance	kPa	45	46	48	49	48	56			
	In et and Out et Water Pipe Connections	DN	50	65	100	100	125	125			
Air-si	de Heal Exchai	nger	Copper Lu	ubes with inte	erna l threads	strung on hy	drophillic allui	minum foi l			
_	Туре)			Axia F	low Fan					
Fan	Quantity		2	2	4	4	6	6			
	L	mm	2200	2200	2200	2550	3300	3800			
Dimensions	W	m m	900	1100	2200	2200	2200	2200			
	Н	mm	2026	2436	2435	2/30	2455 2/30				
Unit'	Weight	kg	690	840	2050	2960	3350	3900			
Operati	ng Weight	kg	7 65	950	2210	3130	3550	4150			

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1.Nominal Cooling Conditions: Ambient temperature: 35°C; Chilled water injet/outjet temperature: 12°C/7°C.

2.Cooling Ampient Temperature Operating Range: =15°C to 45°C; Water outlet temperature range under rated water flow: 5°C to 15°C.

3. Multiple unit sizes can be combined arbitrarily, with a maximum of 16 modules according to cooling capacity.

7.For any other special requirements, please specify before placing the order.

5. Specifications and parameters may be changed without notice due to product improvement.

>>> Technical Specifications (R410A Year=Round Heating Type)

Mode	FLM-WX-**T	-E-D	65	130	300	360	450	560
Nominal Hea	ating Capacity	kW	66	132	300	360	450	560
Ма	in Power Supp	у			380V	/3N~/50Hz		
Heating I	npul Power	kW	20.5	41.2	81	98	124	152
	Туре	!			Flexible Scro	Compresso	Г	
Compressor	Quantit y	Piece	2	2	4	4	6	6
Re	efrigerant Type	•			F	R410A		
	Туре	/		Sh	e and Tube I	Heat Exchanç	ger	
Water=side Heat	Water H ow Rate	m³/h	11	23	52	62	7 7	96
Exchanger	Water Resistance	kPa	45	46	48	49	48	56
	Inlet and Outlet Water Pipe Connections	DN	50	65	100	100	125	125
Air - si	de Heat Exchar	nger	Coppertu	bes with into	rnal threads	strung on hy	drophilic alur	ninum foi
_	Туре				Axia F	low Fan		
Fan	Quantity	Unit	2	2	4	4	6	6
	L	mm	2200	2200	2200	2550	3300	3800
Dimensions	W	mm	900	1100	2200	2200	2200	2200
	Н	mm	2026	2436	2435	2730	2455	2730
Unit	Weighl	kg	680	860	2050	2960	3350	3900
Operati	ng Weight	kg	755	950	2210	3130	3550	4150

1.Nominal Heating Conditions: Ambient dry/wet bulb temperature: 7°C/6°C; Hot water outlet temperature: 45°C.

2. Heating Ampient Temperature Operating Range: =15°C to 45°C; Water outlet temperature range under rated water flow: 35°C to 50°C.

3.Multiple unit sizes can be combined arbitrarily, with a maximum of 16 modules according to cooling capacity.

7. For any other special requirements, please specify before placing the order.

5. Specifications and parameters may be changed without notice due to product improvement.

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>> Technical Specifications (R410A Partial Heat Recovery Type)

Operating	g Weight	kg	640	1010
Un't V	Veight	kg	590	960
	Н	mm	1995	2330
Dimensions	W	mm	900	1300
	L	mm	2200	2200
rarı	Quantity	Piece	2	2
Fan	Туре	/	Axial Fl	ow Far
Air-sid	e Heat Fxchanger		Copper tubes with internal threads s	strung on hydrophlic aluminum foil
	Pipe Connection Diameter	Internal Thread	Rc1-1/4"	Rc1=1/21
Partial Heat Recovery Unit	Water Resistance	kPa	≤5	50
	Water Flow Rate	m³/h	2.8	5.5
	Туре	/	High - Effici	iency Tank
	Pipe Connection Diameter	DN	65	80
Water–side Heat Exchanger	Water Resistance	kPa	≤5	50
W	Water Flow Rate	m³/h	11.2	22.7
	Туре	/	Sh ell and Tube I	lleat Exchanger
Ref	frigerant Type		R41	DA
Compressor	Quantity	Piece	2	2
0	Туре	/	Flexible Scro	Compressor
Heating Input P	ower	kW	20.5	41,2
Cooling Input P	ower	kW	20	39.9
Mair	ı Power Supp l y		380\/3N	√~/50Hz
Partial Heat Recover	y Capacity	kW	16.2	32
Nominal Heating	Capacity	kW	72	144
Nominal Heating	Capacity	kW	66	132
C	onfiguration		65	130
Model F	FLM=WX=***R=E=B		65	130

P: 09

1. Nominal Cooling Conditions: Chilled water outlet temperature: /"C; Water flow rate: 0.172 m³/(h+kw); Ambient air temperature: 35°C DB (dry bulb); Nominal Heating Conditions: Hot water outlet temperature: 45°C; Ambient air temperature: 7°C DB/6°C WB (dry bulb).

2. Heat Recovery Conditions: Chilled water outlet temperature: /°C; Hot water outlet temperature: 45°C.

3.Operating Ambient Temperature Range for Partial Heat Recovery Units: Cooling + Heat Recovery: 5°C to 45°C; Heating:=15°C to 25°C.

4. For any other special requirements, please specify before placing the order.

5. Specifications and parameters may be changed without notice due to product improvement.

>> Technical Specifications (R410A Single-Cooling with Heat Recovery Type)

Model F	LM-WX-*×*S-E-B		65	130		
	Nominal Cooling Capacity	kW	66	132		
C:	Nominal Cooling Input Power	kW	20	39.9		
Single-Cooling and Heating	Nominal Heating Capacity	kW	72	144		
	Nominal I leating Input Power	kW	20.5	412		
	Coding Capacity	kW	66	132		
Refrigeration Heat Recovery	Heat Recovery Capacity	kW	72	144		
	Cooling Heat Recovery Inout Power	kW	18.9	37.8		
Po	wer Supply		380V/3N	√~/50Hz		
Numbe	of Compressors		2	2		
F	tefrigerant		R41	0.1		
Air – side	Heat Exchanger		Copper Tube an	d A l uminum Fin		
Axia l Fl ow Far	Туре	/	Waterproof, Weather-resistant, Low-	поіse, H [*] gn - efficiency Axia l Fl ow Far		
Axial DOM Fai.	Quant'ty	Piece	2	2		
	Туре	/	Plate Heat	Exchanger		
	Water Fl ow Rate	m³/h	11.2	22.7		
Water=side Heat Exchanger	Water Resistance	⟨₽a	5	0		
	Pipe Connection Diameter	nterna Thread	G 2"	G 2 - 1/2"		
	Water–side Pressure Rating	MPa	1.	0		
	Туре	/	High–Ffficiency Tank–	Type Heat Exchanger		
	Water H ow Rate	m³/h	12.4	24.8		
Heat Recovery Heat Exchanger	Water Pressure Drop	∢Pa	5	0		
	Pipe Connection Diameter	nterna Thread	G 2"	G 2 1/2"		
	Water–side Pressure Rating	MPa	1.	0		
	L	mm	2200	2200		
Dimensions	W	mm	900	1100		
	Н	mm	1995	2330		
Unit V	Veight	٨g	860	1010		
Operatin	g Weight	≺g	980	1150		

Note:

1.Nominal Cooling Conditions; A reconditioning water outlet temperature: 7°C; Ambient air temperature: 35°C; Coolling Operating Range; Ambient air temperature, 5°C to 45°C; Air=conditioning water outlet temperature, 5°C to 15°C.

2.Heminal Heating Conditions: Air-conditioning water outlet temperature: 45 C; Amelent air cry/wei, bullet temperature: 7°C/6°C.

3.Cooling Ica. Recovery Conditions: Chilled water outlet temperature: 7°C; Hot water outlet temperature: 46°C.

7. The above parameters are for a single module unit, with a maximum of 16 modules that can be controlled in combination.

5. The units in this series can be customized to meet specific customer requirements.

6. Specifications and parameters may be changed without notice due to product improvement.

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>> Table of Technical Parameter Correction Factors

Cooling Technical Parameter Correction Factor Table (R410A Heat Pump Type)

Water								Amk	ient Te	empera	lure							
Outlict Temp,	5'	'C	10	l°C	15		20		25℃		30°C		35°C		40	l°C	45	s°C
-c	Cooling Capacity	Power	Cooling Capacity	Power	Cooling Capacity	20wer	Cooling Capacity	Power	Cooling Capacity	Power	Cooling Capacity	Power	Cooling Capacity	Power	Cooling Capacity	Power	Coolling Capacity	Power
5	1.06	0.72	1.08	0.73	1.09	0.71	1.09	0.78	1.04	0.84	0.99	0.90	0.93	0.97	0.87	1.01	0.80	1.08
/	1.14	0.75	1.16	0.76	1.17	0./4	1.16	0.81	1.11	0.87	1.06	0.93	1.00	1.00	0.94	1.04	0.87	1.11
9	1.21	0./8	1.23	0./9	1.24	0.//	1.23	0.84	1.18	0.90	1.13	0.96	1.0/	1.03	1.01	1.0/	0.94	1.14
11	1.28	0.81	1.30	0.82	1.31	0.80	1.30	0.87	1.25	0.93	1.20	0.99	1.14	1.06	1.08	1.10	1.01	1.1/
13	1.35	0.84	1.3/	0.85	1.38	0.83	1.3/	0.90	1.32	0.96	1.2/	1.02	1.21	1.09	1.15	1.13	1.08	1.20
15	1.40	0.88	1.43	0.89	1.44	0.87	1.42	0.94	1.38	1.00	1.32	1.06	1.26	1.13	1.20	1.1/	1.13	1.24

Heating Technical Parameter Correction Factor Table (R410A Heat Pump Type)

Water							Amk	pient Te	mperat	ure						
Outlet Temp.	-15	°°C	-10	ı°C	-5	°C	0.	°C	7°	C C	15℃		20	°C	25	
°C '	Heating Capacity	Power	Healing Capacity	Power	Heating Capacity	Power	Healing Capacity	Power	Heal ng Capacity	Power	Heating Capacity	Power	Heating Capacity	Power	Heating Capacity	cwer
35	0.48	0.77	0.63	0.78	0.74	0.79	0.87	0.85	1.03	0.89	1.18	0.93	1.28	0.95	1.35	0.97
40	0.46	0.83	0.61	0.84	0.72	0.85	0.85	0.91	1.01	0.95	1.14	0.99	1.24	1.01	1.31	1.03
45	-	-	0.60	0.89	0.71	0.90	0.84	0.96	1.00	1.00	1,11	1.05	1.21	1.07	1,28	1.09
50	-	-	-	-	0.68	0.96	0.81	1.02	0.97	1.06	1.08	1.11	1.18	1.13	1.25	1.15

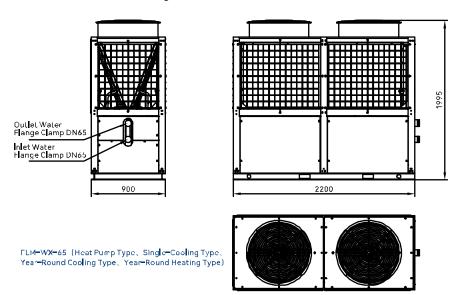
Cooling Technical Parameter Correction Factor Table (R410A Year=Round Cooling Type)

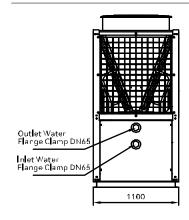
Waler											1	٩mbi	ent T	emp	erati	ire										
Culle.		5°C	-10)°C	-5	°C	0	°C	5	°C	10)°C	15	i°C	20	ı°C	25	i°C	30	°C	35	5°C	40)°C	45	5°C
Tamp.	Coding Caoacty	Power	Cooling Capacity	;owe-	Cooling Capacity	;ovc.	Cooling Capacity	Power	Coding Capachy	Power	Coding Copadiy	20 W C 1	Cooling Capacity	Power	Coding Capacity	Power	Coding Capacity	Power	Coding Capadity	20/00	Cooling Capacity	Power	Cooling Capacity	Power	Coaling Capacity	³ ower
5	1.12	0.49	1.09	0.57	1.06	0.63	1.09	0.66	1.06	0.72	1.08	0.73	1.09	0.71	1.09	0.78	1.04	0.84	0.99	0.90	0.93	0.97	0.87	1.01	0.80	1.08
7	1.18	0.50	1.16	0.58	1.14	0.66	1.17	0.69	1.14	0.75	1.16	0.76	1.17	0.74	1.16	0.81	1.11	0.87	1.06	0.93	1.00	1.00	0.94	1.04	0.87	1.11
9	1.23	0.51	1.22	0.59	1.21	0.69	1.24	0.72	1.21	0.78	1.23	0.79	1.24	0.77	1.23	0.84	1.18	0.90	1.13	0.96	1.07	1.03	1.01	1.07	0.94	1.14
11	1.2/	0.52	1.2/	0.60	1.28	0./2	1.31	0./5	1.28	0.81	1.30	0.82	1.31	08.0	1.30	0.8/	1.25	0.93	1.20	0.99	1.14	1.06	1.08	1.10	1.01	1.17
13	1.33	0.53	1,33	0.60	1.35	0.75	1,38	0 78	1.35	0.84	1,37	0.85	1,38	0.83	1 37	0.90	1,32	0.96	1,27	1 02	1,21	1,09	1.15	1,13	1.08	1,20
15	1.35	0.55	1.35	0.62	1.39	0.78	1.43	0.81	1.40	0.88	1.43	0.89	1.44	0.87	1.42	0.94	1.38	1.00	1.32	1.06	1.26	1.13	1.20	1.17	1.13	1.24

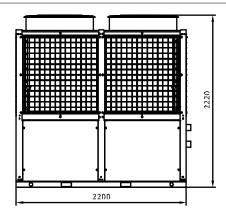
Heating Technical Parameter Correction Factor Table (R410A Year=Round Heating Type)

Water											Ambi	ent T	empe	eratu	re									
Quille.			-10		-5		C,		7'			i°C	20			°C	30		35		40			°C
Temp.	Heating Capecity	Power	Hesing Capacity	Power	earing Capacity	Power	Heating Capyou/	Power	Hexing Capably	Power	eating Capacity	20 VC	Hexing Capacity	Power	les mg Capacity	Power	aal ng Cecae ty	POACT	Hexing Capacity	Power	Hesing Capacity	Pewer	aating Capacity	>0.vc-
35	0.48	0 77	0.63	0.78	0 74	0.79	0.87	0 85	1.03	0.89	118	0.93	1,28	0.95	1.37	0,97	1,41	0.99	1,46	1.01	1,50	1,03	1.55	1.05
40	0.46	0.83	0.61	0.84	0 72	0.85	0.85	0 91	1.01	0.95	14	0.99	1,24	1.01	1.32	1,03	1.36	1.05	1,40	1.07	1.45	1,09	1.49	1.11
45	-	-	0.60	0.89	0.71	0.90	0.84	0 96	1.00	1.00	111	1.05	1.21	1.07	1.28	1.09	1.32	1.11	1.36	1.13	1.40	1.15	1.44	1.17
50	-	-	-	-	0.68	0.96	0.81	1.02	0.97	1.06	1.08	1.11	1.18	1.13	1.25	1.15	1.28	1.17	1.32	1.19	1.35	1.21	1.39	1.23

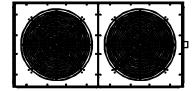
>> Unit Dimensional Drawing





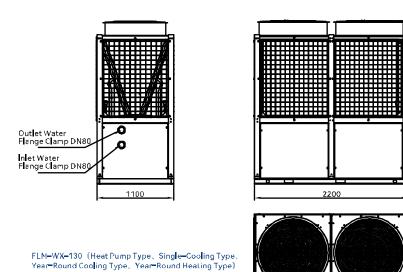


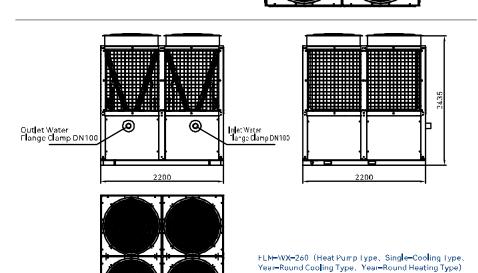




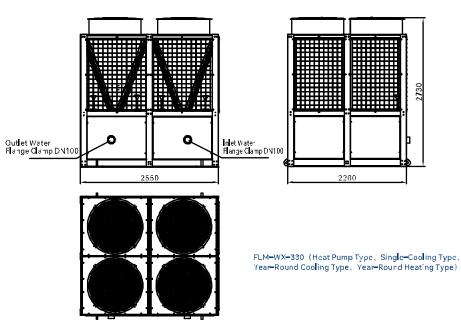


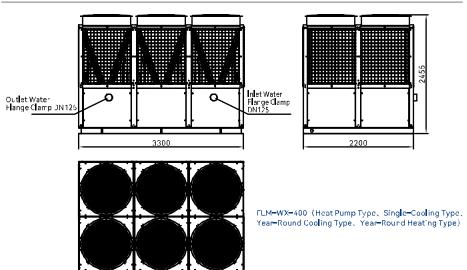
>> Unit Dimensional Drawing





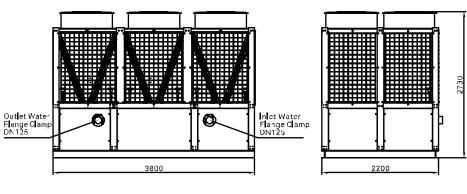
>> Unit Dimensional Drawing

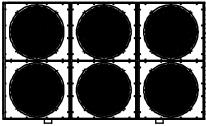






>> Unit Dimensional Drawing

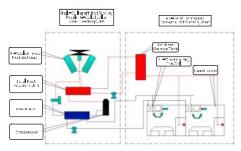




FLM=WX=500 (Heat Pump Type, Single=Cooling Type, Year=Round Cooling Type, Year=Round Heating Type)

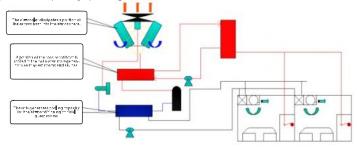
>> Instructions for Year-Round Operation of Cooling, Heating, and Domestic Hot Water

The core technology of the OBAIR Single—Cooling with Heat Recovery Modular Air—Cooled Chilled Water (Heat Pump) Unit is reflected in its ability to meet the synchronous or asynchronous demands for cooling, heating, and hot water in hotels, as well as the varying demands of different seasons, through a special refrigeration and heat recovery cycle system. It dynamically switches and adjusts according to the hotel's cooling and heating demands, minimizing energy consumption. The system, which integrates with the hotel's air conditioning and hot water supply, is shown in the figure.



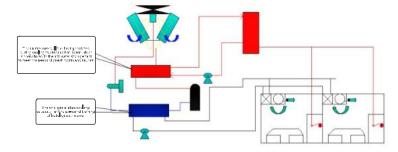
1. Summer Cooling with Waste Heat Recovery Mode

In situations where the air—conditioning operation time is long but the monthly demand for hot water is relatively small, the recovered heat is sufficient to meet the hotel's hot water needs. In summer, the cooling with waste heat recovery mode is the primary operating mode.



2. Summer Cooling with Full Heat Recovery Mode

In hotels, there are times when guests have concentrated demands for hot water. In such cases, the heat recovered from cooling may not be sufficient to meet the hot water demand within a short period. The full heat recovery aircooled mode of the chilled (hot) water unit is an outstanding feature. When there is an abnormal demand for hot water, the unit can recover all the heat generated during cooling and use it for domestic hot water. This operating mode provides hot water quickly and in large quantities, serving as an important safeguard for hotels when there is a sudden increase in the demand for domestic hot water.

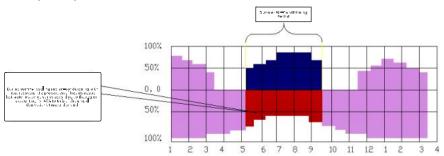






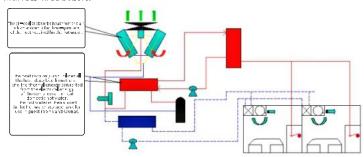
>>> Instructions for Year-Round Operation of Cooling, Heating, and Domestic Hot Water

Summer Operating Mode: Free Domestic Hot Water Load Variation Chart

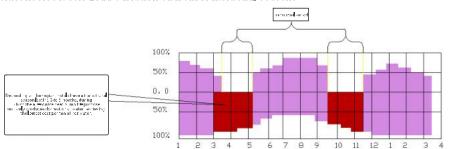


3. Domestic Hot Water Production Mode in Transitional Seasons

For several months of the year, hotels do not require cooling or heating; this period is referred to as the transitional season. During the transitional season, hotels only need domestic hot water. The full heat recovery air-cooled modular chilled (hot) water unit from Eurobo Air Conditioning has the capability to produce domestic hot water independently. It utilizes air energy to generate domestic hot water, with costs amounting to only one-third of those associated with fuel-fired boilers.



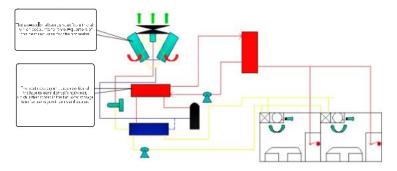
Domestic Hot Water Load Variation Chart in Transitional Seasons



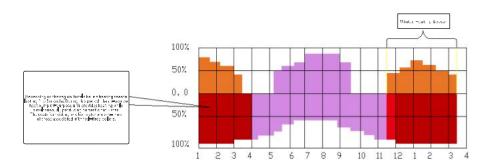
>>> Instructions for Year-Round Operation of Cooling, Heating, and Domestic Hot Water

4. Winter Heating and Domestic Hot Water Production Mode

In winter, the Single-Cooling with Heat Recovery Modular Air-Cooled Chilled Water (Heat Pump) Unit provides heating for space conditioning while simultaneously producing domestic hot water based on the hotel's hot water usage. In addition to this, the unit can also operate in a mode where heating and hot water production are alternated. For example, heating demand is usually lower during the day and higher at night, with the unit primarily operating in heating mode. The outstanding performance of the Eurobo Air Conditioning Single-Cooling with Heat Recovery Modular Air-Cooled Chilled Water (Heat Pump) Unit not only maximizes the efficiency of the equipment but also reduces initial investment costs, saves on installation space, and cuts down on engineering expenses,



Winter Heating and Domestic Hot Water Load Variation Chart

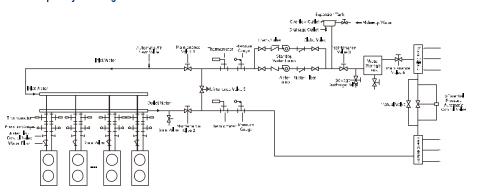


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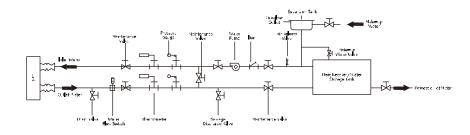
>>> Water System Piping Diagram

Water Pipe Layout Diagram



Modular air-cooled chilled water (heat pump) water unit on the system water pipe configuration diagram

Schematic diagram of heat recovery hot water piping



The heat-recovered domestic hot water is heated in a recirculating manner and is only produced when the airconditioning unit is in operation. Therefore, it is recommended to add a hot water storage tank to accumulate the heat-recovered energy during air-conditioning operation. The stored hot water can then be drawn from the tank for

Note: The recovered hot water is generated for free during the cooling operation of the unit, so the amount of hot water is limited. This must be taken into account during the design phase.

>> Water Quality Requirements

Due to the varying water quality in different usage regions, the water quality should be inspected before it enters the unit's heat exchanger. If the water quality does not meet the requirements for air-conditioning use, water treatment is necessary. The water quality should comply with the requirements listed in the table below and should be subject to regular sampling

Our company does not guarantee the use of improperly treated or untreated water that does not meet the standards, nor do

Project Name	Unit	Supplemental Water	Chi l ed Water		
PH Vallue (25°C)	-	6.5~8.0	6.5~8.0		
Conductivity (25°C)	uS/cm	<200	<800		
Chloride lons	mgC [*/L	<50	<200		
Sulfate ons	mgSO₄ [~] /L	<50	<200		
Acid Consumption (PH4.8)	mgCaCO _s /L	<50	<100		
Total Hardness	mgCaCO _g /L	<70	<200		
Iron	mgFe/L	<0.3	<1.0		
Su l fide lons	mgSO ₄ */L	Not Detectable	Not Detectable		
Ammoniumlons	mgNH₄⁺/L	<1.0	<1.0		
Si l ica (SiO ₂)	mgSiO _z /L	<30	<50		

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>>> Unit Lifting and Transportation

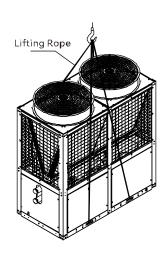
Precautions for Unit Lifting

The unit is transported from the factory to the construction site. Before lifting, it should be kept in good packaging. The following issues must be noted during the lifting process:

A: Handle with care during transportation and ensure that the unit remains vertical.

B: When lifting the unit, avoid collisions with other objects that may cause it to slide. Additionally, personnel should avoid standing directly below or near the unit for safety reasons. The selection of round steel bars, lifting slings, and cranes should be based on the unit's weight specifications.

C: To prevent surface scratches or deformation. protective padding must be placed where the steel cables contact the unit. Additionally, supports should be added between the ropes to prevent them from damaging the machine.



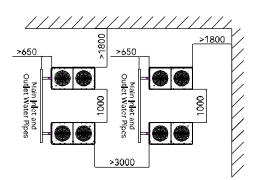
>> Installation Requirements

The unit must be installed in a location with good ventilation and heat dissipation. To prevent air recirculation at the air-side heat exchanger, the recommended spacing between units is shown in the figure below. There should be no obstructions beneath the units within the specified spacing.

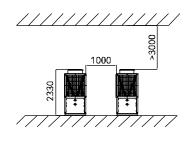
If there are any building overhangs above the unit, a minimum dearance height of at least 3 meters should be maintained to ensure unobstructed airflow.

Air recirculation of hot air can severely affect the unit's performance, potentially leading to excessive condensing pressure or fan motor failure. It is essential to ensure the installation space requirements mentioned above.

The unit base should be isolated from the foundation using vibration pads or isolators, and the unit must be installed level. To prevent twisting and potential breakage of the piping due to earthquakes, typhoons, or long-term equipment operation, the unit should be securely connected to the foundation.



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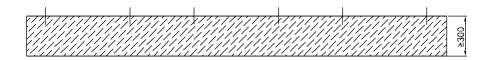


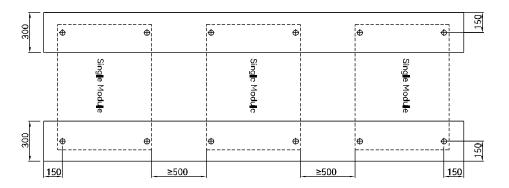
>> Installation Foundation

The unit should be installed on a solid, stable, and flat concrete foundation or metal steel frame. The installation platform must be strong enough to support the weight of the unit. Insufficient strength can easily lead to vibration and noise.

To ensure quiet operation and prevent the transmission of vibration and noise to the floors below where the unit is located, the unit base should be isolated from the foundation using vibration isolators. The unit should be installed level, and if necessary, an anti-vibration base may be considered.

To avoid twisting and potential breakage of the piping due to possible displacement caused by earthquakes, typhoons, or long-term operation of the equipment, appropriate fixing measures should be considered for the unit.





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>> Unit Installation

Selection of Installation Location

The unit can be installed on a pre-made foundation on the ground, balcony, roof, dedicated platform, or any other location that is convenient for installation and capable of supporting the unit's operating weight. However, the following requirements must be proved.

A: The unit should be kept at a distance of more than 1.8 meters from surrounding objects to ensure good ventillation and facilitate installation and maintenance.

B: The distance between the main supply and return water pipes and the unit should be more than 1 meter to allow for routine main enance.

C: When multiple units are placed side by side, a distance of more than 3.0 meters should be maintained to ensure good heat exchange performance.

D: Choose a location close to the main power supply to avoid excessive voltage crop, which may affect the normal startup of the unit.

E: The installed unit should be levd. Drainage ditches should be pre-installed around the unit, and consideration should be given to the unit's drainage issues during winter.

F. Although the noise level of the air-conditioning unit during operation is already very low, some sound may still be generated due to installation factors. To avoid noise interference with users and reignbors during unit operation, installation within 10 meters of residential areas should be avoided if possible.

Instructions

1. For units with a cooling capacity of less than 80 tons, it is recommended to use DN100 pipes for inlet and outlet water, with a balanced (same-length) piping layout.

2. For units with a cooling capacity between 80 and 160 tons, it is recommended to use DN125 pipes for inlet and outlet water, with a balanced (same-length) piping layout.

3. - or units with a cooling capacity between 160 and 240 tons, it is recommended to use DN160 pipes for inlet and outlet water, with a balanced (same-length) piping layout.

4. For units with a coding capacity between 240 and 320 tors, it is recommended to use DN200 pipes for inlet and outlet water, with a balanced (same-long.h) piping layout.

Installation of the Unit

- ◆ Circulating Water Should Use Softened Water
- Safety Valve and Automatic Water Makeup: The water system must be equipped with a safety valve and an automatic water makeup device.
- ◆ Water Flow Rate: The water flow rate must not be lower than the rated value specified on the unit's nameplate.
- ◆ Automatic Air Vent Valve: The automatic air vent valve must be installed at the highest point of the water system.
- ◆ Drain Valve: Appropriate grain valves should be installed at the lowest point of the water system.
- Expansion Tank: The water system piping must include an expansion tank to accommodate changes in water volume due to temperature variations.
- Bypass Configuration; The water system piping must be configured with a bypass, Only after confirming that the water system is clean should it be connected to the main unit's water circuit.
- ◆ Regular Cleaning of the Water System: The water system should be deaned regularly to prevent impurities from entering the evaporator, which could cause damage to the unit.
- ◆ Total Water System Capacity: The total capacity of the water system should meet the design requirement of 10L/kW. If the capacity is insufficient, an appropriately sized buffer tank must be installed to prevent water temperature fluctuations and frequent start-stop cycles of the unit.

Maintenance and Service

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The unit should be equipped with a decicated lower supply. The voltage fluctuation range should be within 10%. An automatic air switch should be used, with the setting current being 1.5 times the unit's operating current. A phase-loss protector must be installed, and it is strictly prohibited to use a knife switch for the unit.

When using the unit for the first time each season, it must be powered on and preheated for 12 hours before startup. For single-cooling units that are not used for an extended period, it is essential to drain all water from the unit and pioing. For heat pump units that stop heating in winter, the main controller and unit must maintain communication, and power should never be cut off to prevent freezing of pipes or the unit.

The main unit switch should not be operated frequently, with no more than four operations per hour. The electrical control box should be protected from moisture.

Always ensure that the unit has a good heat exchange environment around it, and the ai~side heat exchanger should be deaned and custed regularly.

The water system should be equipped with an expansion tank. The circulating water should be kept dean, and sufficient water flow should be maintained during operation; otherwise, the water-side heat exchanger may freeze and crack. The water filter should also be deaned regularly. A dedicated person should be assigned for maintenance and service, and records should be kept.

Except for year-round cooling units, standard units should not operate in cooling mode when the ambient temperature is below 16°C. Special requirements should be noted on the purchase order.

>> Electrical Installation

When the unit is in operation, the power supply voltage must be stable. Considering all voltage drop factors, the unit's operating voltage should be maintained within ±10% of the rated value.

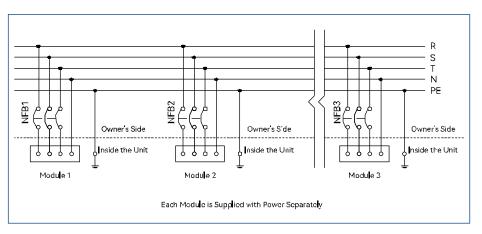
The voltage difference between phases should not exceed ±2% of the rated value, and the difference between the highest and lowest phase currents should be less than 3% of the rated value to prevent compressor overheating. The power supply frequency should be kept within ±2% of the rated value.

The minimum starting voltage of the unit should be maintained above 85% of the rated value.

If the power supply cable is too long, it may prevent the compressor from starting. The length should ensure that the voltage difference between the end and the tall of the cable during operation is less than 2% of the rated value.

If the length cannot be shortened, the power supply cable should be thicker. The wiring from the power supply to the unit must be strictly constructed according to electrical regulations and standards, with good insulation, After the unit is wired, the insulation resistance between the electrical component terminals and the unit should be measured with a 500V high-resistance meter, and the insulation resistance should be at least 3MQ or higher.

To reduce the damage to transformers, wiring, and other electrical equipment in the event of a short circuit and to facilitate independent control of the start and stop of compressors in each unit module, each power supply inlet of the unit must be equipped with a low-voltage circuit breaker (QF) of appropriate capacity. Each module unit requires an independent power supply inlet, as shown in the wiring diagram below:



The input power and other parameters listed in the performance specification table are measured under standard conditions. In actual operation, these values may very significantly depending on the actual load of the air-conditioning system and the ambient air temperature. If the ambient temperature is high and the air-conditioning load is excessive, both the operating current and input power of the unit will increase. I herefore, the power supply, transformer, low-voltage circuit breaker, and wring capacity should be selected based on the worst-case operating conditions. Fach unit module requires separate power supply.

To ensure personal safety and prevent electric shock due to unit leakage current, the unit's endosure must have a reliable grounding protection device. Construction must strictly follow electrical regulations.



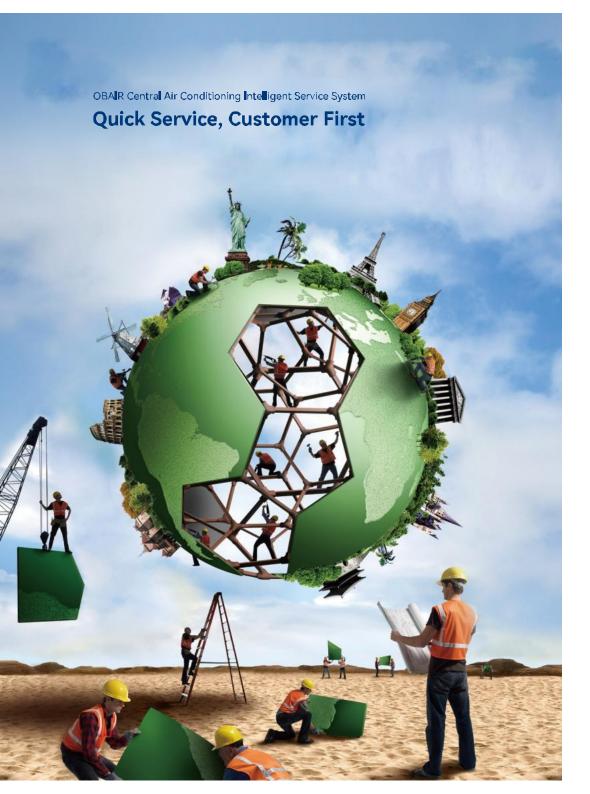
>> Unit Conversion Table

	m	mm	in	ft	mile
	1	1×10³	39.37	3.281	6.214×10 [™]
	0.3084	304.8	12	1	1.578×10 ⁻⁵
l ength	1×10 ⁻⁵	1	39.337×10 ⁻³	3.281×10 ⁻³	6.214×10 ⁻⁷
	25.4×10 ⁻²	25.4	1	0.8333×10 ⁻⁴	0.1578×10 ⁻²
	1.609×10°	1.609×10 ⁶	63.36	5280	1
	m²	hm [*]	in²	ft²	mi l e²
. [1	1×10 ⁴	1.55×10³	10.76	3.861×10 ⁻⁷
Area	92.9×10	9.29×10 ⁻⁶	144	1	3.587×10 ⁻³
	2.59×10 ⁶	258.9	4.0145×10 ⁷	2.7878×10′	1
	m³	L	US gal	UK gal	ſĽ
	1	1000	264.17	219.98	35.315
[1×10 ⁻⁵	1	2.64×10	2.20 × 10	3.532×10 ⁻⁷
Volume -	3.785×10 ⁻³	3.7853	1	8.327×10 ⁻¹	1.337×10 ⁻¹
	4.546×1=	4.546	1.20095	1	1.605×10 ⁻¹
	2.832×10 ⁻²	28.316	7.481	6.229	1
	g	kg	t	lb	slug
	1	1×10 ⁻³	1×10"°	2.205×10 ⁻³	6.85×10 ⁻³
	1×10³	1	1×10 ⁻³	2.205	6.85×10 ⁻⁷
Mass	1×10°	1×10³	1	2204.6	68.5
	453.59	4,5359×10"	4.536×10 ⁻⁴	1	3.11×10 ′
	14.594×10³	14.5939	1.46×10 ⁻²	32.174	1
	Pa	mmH,O	atm	l b/in'	in,Hg
	1	1.0197×10 (9.8692×10 ⁻ ⁴	1.4504×10 ⁻⁺	2.953×10
	9.806	1	9.678×10"	1,422×10 ⁻⁵	2,89×10 ⁻³
Pressure -	101325	10332	1	14.696	29.921
	6894.8	703.06	6.805×10 ⁻⁷	1	2.036
	3386.5	345.32	3.34×10 ⁻⁷	4.912×10 ⁻¹	1
	J	KJ	kW∙h	kca	Btu
	1	1×10 ⁻³	2.778×10	2.388×10 ⁻⁷	9.478×10 [™]
	1×10³	1	2.778 < 10 -4	2.388×10 ⁻¹	9.478×10 1
Energy ⊢	3.6×10°	3600	1	860.1	3413
	4186.8	4.1868	1.163×10 ⁻³	1	3.968
	1055.1	1.0551	2.93×10 ⁻ ′	2.519×10 ⁻¹	1
	W	kW	kca l /h	Btu/h	RT
	1	1×10 ⁻³	8.60×10 ⁻¹	3.413	2.844×10 ⁻⁷
_ [1×10³	1	860.1	3413	2.844×10 ⁻¹
Power	1.1622	1.1622×10	1	3.968	3.30×10 ⁻ "
	2.93×10 ⁻¹	2.93×10 ⁴	2.52×10 ⁻¹	1	8.33×10 ⁻³
	3516	3.516	3024	12000	1
	L/S	m³/s	m³/h	ft³/s	UK ga l /s
	1	1×10 ⁻³	3.6	3.53×10 ⁻⁷	2.199×10 ⁻¹
	1×10³	1	3600	35.3147	2.1997×10 ²
Flow Rate	2,//8×10	2.//8×10	1	9.81×10 ⁻³	6.11×10 ′
	4. 71 9×10 °	4.719×10 ⁻⁴	1.6989	1	6.2288
	6.309×10	6.309×10	2,271×10 ⁻¹	1,605×10 ⁻¹	1

>> Cooling Load Estimation Index

Office	Central Section	Load	Loac		₩/m″ ¯	L/(s.m²)
Office		65	95	10	60	5
Office L	Periphery	110	160	10	60	6
	Private Office	160	240	15	60	8
1	Meeting Room	185	270	3	60	9
	Classroom	130	190	2.5	40	9
School	Library	130	190	6	30	9
	Cafeteria	150	260	1.5	30	10
A turn t	igh - rise, facing south	110	160	10	20	10
Apartment His	gh=rise, facing north	80	130	10	20	9
Theater, Auditorium		110	260	1	20	12
Laboratory		150	230	10	50	10
Library, Museum		95	150	10	40	8
0	perating Room	110	380	6	20	8
Hospital	Public Place	50	150	10	30	8
Clinic, Health Center		130	200	10	40	10
Barber Shop, Beauty Salon		110	200	4	50	10
	Underground	150	250	1.5	40	12
Department Store	termeciate Floor	130	225	2	60	10
	Upper Floor	110	200	3	40	8
Pharmacy		110	210	3	30	10
Retail Store		110	160	2.5	40	10
Boutique		110	160	5	30	10
Compuler Room		100	200	8	40	5.5
Gymnasium		180	320	1	30	6
Thealre		130	220	1	20	7
Sing l e Room		90	120	10	60	15
Doub l e Room		100	150	10	60	15
Disco		280	400	1	100	8
Bar		130	260	2	15	10
Chinese Restaurant		220	400	2	60	10
Western Restaurant, Café		160	320	2	60	10
	Room	80	130	10	15	7
Hote l —	Public Place	110	160	10	15	8
_ A	ssemb l y Room	150	260	3.5	45	9
Factory l	Light Industry	160	260	15	30	10
	Lounge	160	240	6	20	8
Playing Field Ge		110	220	5	40	12
' '	ub l ic Competition		240	3	80	12

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For specific operations regarding the installation, use, and maintenance of the unit, please refer to the **Installation and Operation Manual** and **Electrical Operation Instructions** provided with the unit.

Note: Since OBAIR products are subject to continuous improvement and innovation, any changes to the product models, specifications, and parameters shown in this material will not be notified separately.

Your understanding is appreciated.