# KeyGree

#### LASER PRODUCT BROCHURE



**COLLABORATION · WIN-WIN · INNOVATION · DEVELOP** 

# KeyGree

**KEYGREE GROUP CO.,LTD** 

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ADD: Qingbaijiang Industrial Zone, Qingbaijiang, Chengdu, Sichuan

**KEYGREE GROUP CO.,LTD** 



#### **KEYGREE GROUP CO.,LTD**

Branch 1:

Chengdu Factory: CHENGDU KEYGREE TECHENOLOGY CO.,LTD

ADD: Qingbaijiang Industrial Zone, Qingbaijiang, Chengdu, Sichuan

Branch 2:

Wenzhou Factory: WENZHOU KEYGREE ELECTRIC CO.,LTD.

ADD: Dong Village, Liushi Town, Yueqing City, Wenzhou City, Zhejiang Province







### \* 4 IN 1 Fiber laser welding machine

- 4 IN 1 Water cooling laser welding machine
- ♦ HW1200,HW1500,HW2000,HW3000
  - ▲ Suitable for long-term operation, prefect heat dissipation, prefect welding effectmore stable machine operation.
  - ▲ Easy to maintain, convenient structural design.
  - ▲ Saving time and human, the operation is simple ordinary people start in half an hour, save employment cost.
  - ▲ Hiah speed welding .the speed is fast, and the eficiency can reach 3-8times of argon arc welding.







Model	HW-1500	HW-2000	HW-3000
Total Input Power	5.8KW	7.8KW	9.2KW
Transmission Type / Laser Wavelength	Fiber / 1080 nm(±10 nm)		0 nm)
Input Voltage	AC 220V (±10%) 50Hz		
Laser Cooling	Water-cooled(Dual-Temperature Control)		
Fiber Length	10M		
Coolant Tank Capacity	16L		
Operating Ambient Temperature	5°C to 40°C (Anti-freeze required below 5°C)		
Operating Ambient Humidity	< 70%		
Machine Type	Cabinet Style		
Main Unit Dimensions (L x W x H)	910 x 470 x 790 mm 1140 x 530 x		1140 x 530 x 880 mm
Main Unit Weight	105 kg (±3%)	110 kg (±3%)	190 kg (±3%)
Weld Gap Requirements	< Wire Diameter		
Cutting Parameters	Gas: Air/Nitrogen (4 bar ≤ Pressure ≤ 7 bar)		
Recommended Cutting Thickness	≤1.5mm	≤2mm	≤3mm
Cleaning Parameters	Material: Rust/Oil Stains Cleaning Speed: 50 mm/s		

- 4 IN 1 Air cooling laser welding machine
- AW800,AW1200,AW1500
  - ▲ Energy saving of 50% compared to water-cooled equipment.
  - ▲ Can be directly welded, no need to wait for the machine.
  - ▲ Maintenance-free mainframe, no need to add water and antifreeze.
  - ▲ Compact, easy to move, light.



Model	AW-800	AW-1200	AW-1500
Operating mode	Continuous		
Laser wavelength	1080±5nm	1080±5nm 1080±10nm	
Power requirements	220V		
Machine power	4KW	4.5KW	5KW
Operating environment temperature range	-10~40°C		
Working environment humidity range	30-70%	< 70% No condensation	
Welding width	0.5-5mm	0-5mm	
Welding thickness range	0.3-3mm	0.4-5mm	
Cleaning width	Max.120mm		
Wire diamater	0.8/1.0/1.2/1.6/2.0mm		
Welding speed	0.3-0.9m/min	min 0-2m/min	







# **HANDHELD** Fiber laser cleaning machine

- Pulse Hand-Held Laser Cleaning Machine
- LC100P,LC200P,LC300P
  - ▲ Safe,non-contact, no damage to substrate.
  - Environmental protection, no secondary pollution, and removed substances recyclable.
  - A Precision and controllable, optional area cleaning, and micron level.
  - ▲ Ultra high cost performance, laser cleaning equipment in the use of no consumables, only power consumption.



Model	LC-100P	LC-200P	LC-300P
Application	Remove surface oil stains, rust spots, scale, weld cleaning Organic coating, surface roughening, etc.		
Output Power (w)	100	200	300
Emaission Wavelength(nm)	1060-1070		
Fiber Length (M)	5 M		
Operation Modes	Pulse		
Working Voltage	AC220V.50Hz/60Hz		
Rated Output Power Suply(kW)	1.2		
Cooling Method	air-cooled		
Scanning Width(mm)	0.1-130		
Scaning Pattern	8		
Welding speed	Fiber/Pulse		
Equipment Dimension	510*38	30*680	customized
Equipment Weight (Kg)	35/30/30/customized		

- Continuous Fiber Laser Cleaning Machine
- ◆ LC1500,LC2000,LC3000
  - ▲ Substrate non-contact cleaning, without damage
  - ▲ High precision cleaning, good precision of position cleaning, selective washing.
  - ▲ Without any chemical cleaning fluid and no consume materials, safe and environment protecting
  - ▲ Simple operation.hand-hold clean or with a mechanical hand to clean







Model	LC-1500	LC-2000	LC-3000
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Transmission Type / Laser Wavelength	Fiber / 1080 nm(±10 nm)		0 nm)
Input Voltage	AC 220V (±10%) 50Hz		
Laser Cooling	Water-cooled(Dual-Temperature Control)		
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Coolant Tank Capacity	16L		
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Operating Ambient Humidity	< 70%		
Machine Type	Cabinet Style		
Main Unit Dimensions (L x W x H)	910 x 470 x 790 mm 1140 x 530 x		1140 x 530 x 880 mm
Main Unit Weight	105 kg (±3%)	110 kg (±3%)	190 kg (±3%)
Weld Gap Requirements	< Wire Diameter		
Cleaning Parameters	Cleaning Speed: 50 mm/s Cleaning Range / Scan Width: 0 - 300 mm Gas: Use filtered air with no oil or water (Grade 3 or higher)		



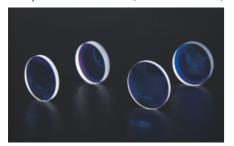




### **ACCESSORY**

#### **Optical Lens**

Applicable to our welding, cleaning products of focusing lens, collimating lens, reflectivelens, and protective lens. Imported quartz crystal material, applicable for 1500-3000w, high temperature resistance, laser resistance, double anti-reflection film.





Name of lens	Specification	Applicable Products
Ducto etimo I cue	D18*2	20S/T、21T、23S/T、SW150
Protective Lens	D30*5	22C
Focusing Lens	D20*4.5-F150/F200	20S/T、21T、23S/T、SW150
	D20*3.5-F400/F800	21C、22C
Collimating Lens	D20-F60	20S/T、21C
Cottillating Lens	D16-F60	21T、22C、23S/T、SW150
Reflective Lens	30*14*2	20S/T、21T、23S/T
	20*15.2*1.6	22C、SW150
	15.2*15.2*1.6	Sw150

#### Handheld Welding Holster









### **ACCESSORY**

#### Hand held welding nozzle and graded tube



















ES-12 Nozzle Application: 0.8mm, 1.0mm, 1.2mm













BS-16 Nozzle Application: Double wire feeding 2.0mm







