检重机操作指南

当客户收到检重机后，请按照以下步骤进行正确操作：

1、准备工作

松开保护螺丝：首先，请确保安全的前提下，松开检重机底部的四个保护螺丝，以便机器能够平稳、准确地运行。

2、砝码校准

进入参数设置：先进入检重机的参数设置界面，输入管理员密码（888）进行登录。

零点标定：在标定界面中，按下"零点标定"按钮，进行零点校准。

量程标定：将标准砝码放置在秤台的正中央，然后按下"量程标定"按钮，完成量程校准。校准完成后，请确保显示屏上的重量值与砝码重量相符。

3、配方设置

样品测试：将客户的测试样品放置在秤台上，记录显示的重量值（如 209 克），这将是产品的重量值。

进入产品切换：退出当前界面，进入"产品切换"界面，输入操作员密码（666）。

设置目标重量：在"产品切换"界面中，设置目标重量为产品的重量值（如 209 克），并根据客户需求设置上下限（如上限+1 克，下限-1 克）。

设置皮带速度：根据客户需求，设置皮带速度为 80 米每分钟或

其他合适的速度。

自学习功能：长按"电机启动"按钮，长按自学习界面。点开始学习。按照提示进行操作，先不要放置物料，等待机器提示"请通过物料"时，再放置同一个物料进行学习。重复学习几次后，机器将自动完成学习并保存配方。

4、使用配方

退出自学习界面：完成自学习后，点击"退出"按钮退出自学习界面。

选择使用配方：在菜单中选择"使用配方"选项，然后选择之前保存的配方进行使用。

开始运行：确认所有设置无误后，点击"开始运行"按钮，检重机将按照设定的配方进行工作。

Checkweigher Operating Instructions

When the customer receives the checkweigher, please follow the steps below for correct operation:

1、Preparation

Loosen the protective screws: First of all, please make sure that the four protective screws on the bottom of the checkweigher are loosened under the premise of safety, so that the machine can run smoothly and accurately.

2、Weight calibration

Enter the parameter setting: First enter the parameter setting interface of the checkweigher and enter the administrator password (888) to log in.

Zero calibration: In the calibration interface, press the "Zero Calibration" button to perform zero calibration.

Range Calibration: Place the standard weight in the center of the platform and press the "Range Calibration" button to complete the range calibration. After calibration, please make sure that the weight value on the display matches the weight.

3、Recipe Setting

Sample Test: Place the customer's test sample on the scale and record the displayed weight value (e.g. 209g), which will be the weight value of the product.

Enter Product Toggle: Exit current interface, enter "Product Toggle" interface, enter operator password (666).

Set target weight: In the "Product Switching" interface, set the target weight as the weight value of the product (e.g., 209g), and set the upper and lower limits (e.g., upper limit +1g, lower limit -1g) according to the customer's requirement.

Belt speed setting: Set the belt speed to 80 meters per minute or other suitable speed according to customer's requirement.

Self-learning function: Long press the "motor start" button,

long press the self-learning interface. Point to start learning. Follow the prompts to operate, do not place the material first, wait for the machine prompts "please pass the material", and then place the same material to learn. Repeat the learning several times, the machine will automatically complete the learning and save the recipe.

4、Use the formula

Exit self-learning interface: After finishing self-learning, click "Exit" button to exit the self-learning interface.

Select to use the recipe: Select "Use Recipe" option in the menu, and then select the previously saved recipe to use.

Start to run: After confirming that all settings are correct, click "Start to run" button, the checkweigher will work according to the set recipe.