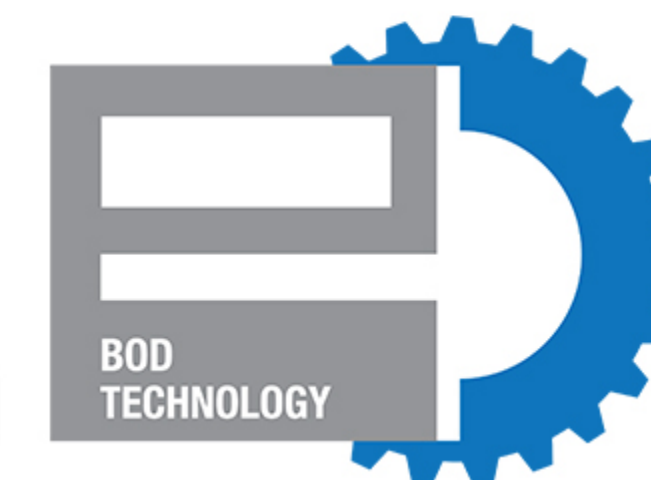


Beijing BOD Technology Co.,Ltd



Beijing BOD Technology Co.,Ltd

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Professional Workholding & Acessories Supplier

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走刀機筒夾系列 01

Feeding machine collect series 01



Machine Type	Machine Model	Φ Dmm	Lmm	Clamping size	Material
YB15#	永和 王主 名陽	Φ 19.0	76	Φ 15.0	Steel/Carbide
YB20#	永和 王主 名陽	Φ 25.0	102	Φ 20.0	Steel/Carbide
YB25#	永和	Φ 32.0	102	Φ 25.0	Steel/Carbide
YB32#	永和	Φ 39.0	119	Φ 32.0	Steel/Carbide
YB42#	永和	Φ 52.0	137	Φ 42.0	Steel/Carbide
FUJI 0825#	永和	Φ 16.0	72.5	Φ 12.0	Steel/Carbide
FUJI 1820#	FUJI	Φ 28.0	98	Φ 20.0	Steel/Carbide
FUJI 1825#	FUJI 王主 名陽	Φ 35.0	124	Φ 25.0	Steel/Carbide
FUJI 1832#	FUJI 王主	Φ 43.0	137	Φ 32.0	Steel/Carbide
DAIWA10#	DAIWA	Φ 15.0	61.5	Φ 10.0	Steel/Carbide
DAIWA102#	DAIWA	Φ 17.0	68	Φ 12.7	Steel/Carbide
DAIWA 15#	DAIWA	Φ 25.0	85	Φ 17.0	Steel/Carbide
DAIWA 20#	DAIWA	Φ 25.0	102.5	Φ 20.0	Steel/Carbide
全能25#	全能桌上車床	Φ 32.0	103	Φ 25.0	Steel/Carbide
王主25#	王主	Φ 35.0	124	Φ 25.0	Steel/Carbide
王主32#	王主、JARNG YEONG	Φ 43.0	138	Φ 32.0	Steel/Carbide
5C	ALEX-TECH Special-purpose	Φ 1 1/4"	87	Φ 25.0	Steel/Carbide
BL-20	CITIZEN	Φ 33.0	100	Φ 26.0	Steel/Carbide
KITAMURA20#	BOCHI KITAMURA	Φ 26.0	92	Φ 20.0	Steel/Carbide
KITAMURA25#	BOCHI KITAMURA	Φ 32.0	120	Φ 25.0	Steel/Carbide
DL-20H (半牙型)		Φ 32.0	110	Φ 25.0	Steel/Carbide

走刀機筒夾系列 02

Feeding machine collect series 02



Machine Type	Machine Model	Φ Dmm	Lmm	Clamping size	Material
SD-25#	SENDAY	Φ 34.0	82	Φ 25.0	Steel/Carbide
SD-32#	SENDAY	Φ 42.0	95	Φ 32.0	Steel/Carbide
SD-45#	SENDAY	Φ 56.0	120	Φ 45.0	Steel/Carbide
SD-52#	SENDAY	Φ 61.0	120	Φ 52.0	Steel/Carbide
BM-16#	TSUGAMI	Φ 30.0	75	Φ 25.0	Steel/Carbide



繞綫夾頭 Winding collet

We Specialize in the production of elastic collet of automatic winding machine, inductance collet with NR CD patch, H-shaped inductance collet, transformer collet, tungsten-steel embedded collet, winding machine peripheral accessories as well as dispensing fixture, soldering fixture and precision fixture.

走刀機筒夾系列 03

Feeding machine collect series 03



Machine Type	Machine Model	ΦDmm	Lmm	Clamping size	Material
TRAUB15#	Hegenscheidt LICO 呈榮	Φ22.0	55	Φ15.0	Steel/Carbide
TRAUB20# (148E)	Hegenscheidt LICO 呈榮 Miyano	Φ28.0	70	Φ20.0	Steel/Carbide
TRAUB25# (161E)	Hegenscheidt LICO 呈榮	Φ32.0	75	Φ25.0	Steel/Carbide
INDEX25# (162E)	Hegenscheidt LICO 呈榮	Φ35.0	70	Φ25.0	Steel/Carbide
INDEX30# (163E)	Hegenscheidt LICO 呈榮	Φ35.0	80	Φ30.0	Steel/Carbide
LICO32#	Hegenscheidt LICO 呈榮	Φ38.1	108	Φ32.0	Steel/Carbide
INDEX36#BNC34 (171E)	Hegenscheidt Miyano	Φ42.0	94	Φ36.0	Steel/Carbide
INDEX42#BNC42 (173E)	Hegenscheidt Miyano ALEXTECH	Φ48.0	94	Φ42.0	Steel/Carbide
INDEX52#	Hegenscheidt ALEXTECH	Φ58.0	94	Φ52.0	Steel/Carbide
INDEX60#	Hegenscheidt	Φ66.0	110	Φ60.0	Steel/Carbide
LICO65#	LICO	Φ72.0	142	Φ65.0	Steel/Carbide
MIYANO BNC20 (147E)	Miyano	Φ27.0	73	Φ20.0	Steel/Carbide
MIYANO 34#	Miyano	Φ43.0	95	Φ34.0	Steel/Carbide
C-32#	JINN FA CHIAH CHYUN	Φ40.0	104	Φ33.0	Steel/Carbide
C-44#	JINNFA	Φ54.0	87	Φ45.0	Steel/Carbide
RIKEN SAD25#	RIKEN	Φ30.0	66	Φ30.0	Steel/Carbide
RIKEN SAD40#	RIKEN	Φ48.0	84	Φ40.0	Steel/Carbide

走心機導套系列 01

CNC lathe guide bush series 01



Machine Type	Machine Model	ΦDmm	Lmm	Clamping size	Material
NOMURA P8#	NSP8410 NSP8420 王主	Φ14.0	60.5	Φ8.0	Carbide
NOMURA P10#	NSP1053 TSUGAMIBB012 王主	Φ16.0	63	Φ10.0	Carbide
NOMURA P16#	NSP1053 TSUGAMIBB012 王主	Φ22.0	70.5	Φ16.0	Carbide
NOMURA P20#	NH-20KF	Φ30.0	67.5	Φ20.0	Carbide
NOMURA P25#	NH-25K NHC-P2553	Φ36.0	89	Φ25.0	Carbide
TSUGAMI 7#	T7 B007 BM07	Φ11.0	53	Φ7.0	Carbide
TSUGAMI L-10#	L-10 NP-11 NT-11	Φ15.0	54	Φ10.0	Carbide
TSUGAMI NP17#	NP17 NT17 NP16 NT16	Φ23.0	72	Φ17.0	Carbide
TSUGAMI S-20#	BO18 S20 BS18	Φ30.0	70	Φ20.0	Carbide
TSUGAMI S-25#	BS26 S25 HANWHA26#	Φ34.0	87.5	Φ25.0	Carbide
CITIZEN B-12#	B-12 TSUGAMIBB012 HANWHA12#	Φ18.0	60	Φ12.0	Carbide
CITIZEN SB16#	L16 L20 F16 F20	Φ22.0	70.5	Φ16.0	Carbide
CITIZEN BL-20#	BL20	Φ30.0	59	Φ20.0	Carbide
CITIZEN F-25#	L25 F25 E25	Φ34.0	87.5	Φ25.0	Carbide
CITIZEN VNC-32#	VNC-32# 錫鋒	Φ42.0	82	Φ30.0	Carbide
STAR SJ-8R #	SJ-8R	Φ14.0	34	Φ8.0	Carbide
STAR SNC 10#	JNC10 SNC10 RNC10	Φ16.0	59	Φ10.0	Carbide
STAR SE-12#	S13 VNC12 SJ15	Φ21.0	57.5	Φ14.0	Carbide
STAR RNC-16#	RNC16 SE16 SH16 SR16	Φ22.0	68	Φ16.0	Carbide
STAR JNC-16#	JNC20 SR20 VNC20 SV20	Φ30.0	59	Φ20.0	Carbide
STAR JNC-32#	JNC32 JNC25 KNC25 KNC32	Φ42.0	82	Φ32.0	Carbide

走心機導套系列 02

CNC lathe guide bush series 02



Machine Type	Machine Model	Φ Dmm	Lmm	Clamping size	Material
TORNOS M7	M7 MS7	Φ 11.0	52	Φ 7.0	Carbide
TORNOS R-10	R10 M10 DECO2000-10	Φ 16.0	60	Φ 10.0	Carbide
TORNOS R-16	R16	Φ 22.0	68	Φ 16.0	Carbide
RORNOS RR-20	ENC163 DECO2000-20 HANWHA20#	Φ 28.0	81	Φ 20.0	Carbide
TORNOS MR-32	MR-32	Φ 44.0	87.5	Φ 30.0	Carbide
DECO2000-13/16	ENC162	Φ 24.0	61	Φ 16.0	Carbide

We also dedicate to supply various accessories for precision CNC lathe and CAM lathe: feed collet, central axis, ER extension cord and drill truck.



走心機夾頭系列 01

CNC lathe collet series 01



Machine Type	Machine Model	Φ Dmm	Lmm	Clamping size	Material
NOMURA P8#	NSP8410 NSP8420 王主	Φ 12.0	58	Φ 8.0	Steel/Carbide
NOMURA P10#	NSP1053 TSUGAMIB012 王主	Φ 16.0	50.5	Φ 10.0	Steel/Carbide
NOMURA P16#	NSP1053 TSUGAMIB012 王主	Φ 20.0	67	Φ 16.0	Steel/Carbide
NOMURA P20#	NH-20KF	Φ 26.0	67	Φ 20.0	Steel/Carbide
NOMURA P25#	NH-25K NHC-P2553	Φ 32.0	84.5	Φ 25.0	Steel/Carbide
TSUGAMI 7#	T7 B007 BM07	Φ 10.0	46	Φ 7.0	Steel/Carbide
TSUGAMI L-10#	L-10 NP-11 NT-11	Φ 14.0	47	Φ 10.0	Steel/Carbide
TSUGAMI NP17#	NP17 NT17 NP16 NT16	Φ 23.8	62	Φ 17.0	Steel/Carbide
TSUGAMI BS-20# BO18 A-axis	BO18 S20 BS18	Φ 28.0	77	Φ 20.0	Steel/Carbide
TSUGAMI BS-20# BO18 B-axis	BO18 S20 BS18	Φ 25.0	77	Φ 20.0	Steel/Carbide
TSUGAMI BS-26# A-axis	BS26 S-25	Φ 33.0	80	Φ 25.0	Steel/Carbide
TSUGAMI BS-26# B-axis	BS26 S-25	Φ 30.0	80	Φ 25.0	Steel/Carbide
CITIZEN B-12#	B-12 TSUGAMIB012 HANWHA12#	Φ 16.0	62	Φ 12.0	Steel/Carbide
CITIZEN SB16#	L16 L20 F16 F20	Φ 20.0	67	Φ 16.0	Steel/Carbide
CITIZEN BL-20#	BL20	Φ 33.0	100	Φ 25.0	Steel/Carbide
CITIZEN L-20#	L20 M16 G20 E20	Φ 26.0	67	Φ 20.0	Steel/Carbide
CITIZEN F-25#	L25 F25 E25	Φ 30.0	78	Φ 25.0	Steel/Carbide
CITIZEN VNC-32#	VNC-32# 錫鋒	Φ 37.0	92	Φ 30.0	Steel/Carbide
STAR SJ-8R	SJ-8R	Φ 12.0	51	Φ 8.0	Steel/Carbide
STAR SNC10#	JNC10 SNC10 RNC10	Φ 15.0	64	Φ 10.0	Steel/Carbide
STAR SE-12#	S13 VNC12 SJ15	Φ 18.0	67	Φ 14.0	Steel/Carbide

走心機夾頭系列 02

CNC lathe collet series 02



Machine Type	Machine Model	ΦDmm	Lmm	Clamping size	Material
STAR RNC-16#	RNC16 SE16 SH16 SR16	Φ20.0	67	Φ16.0	Steel/Carbide
STAR JNC-16#	JNC20 SR20 VNC20 SV20	Φ26.0	67	Φ20.0	Steel/Carbide
STAR JNC-32#	JNC32 JNC25 KNC25 KNC32	Φ37.0	92	Φ32.0	Steel/Carbide
TORNOS M7	M7 MS7	Φ10.0	45	Φ7.0	Steel/Carbide
TORNOS R-10	R10 M10 DECO2000-10	Φ15.0	64	Φ10.0	Steel/Carbide
TORNOS R-16	R16	Φ20.0	67	Φ16.0	Steel/Carbide
TORNOS RR-20	ENC163 DECO2000-20 HANWHA20#	Φ25.0	77	Φ20.0	Steel/Carbide
TORNOS MR-32	MR-32	Φ37.0	92	Φ30.0	Steel/Carbide
DECO2000-13/16	ENC 162	Φ20.0	54	Φ16.0	Steel/Carbide

Multi-spindle tool,
industrial machine and
accessories



多軸器/攻牙機夾頭

Multi-spindle/tapping machine collets



Boring

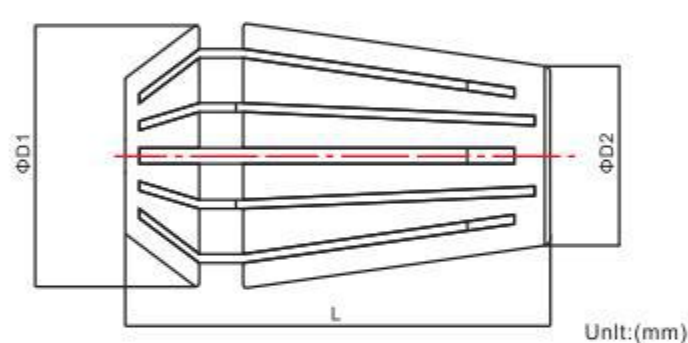
Model No.	ΦD Tool shank	ΦDmm	Lmm	M	H(mm)	Clamping size (mm)
C-4	Φ1-Φ4	Φ8.2	24	1/4-28UNF	6	Φ4
C-5	Φ1-Φ5	Φ10.8	31.5	5/16-24UNF	8	Φ5
C-6	Φ1-Φ6	Φ13.1	36.0	3/8-24UNF	10	Φ6
C-9	Φ1-Φ9	Φ17	46.0	1/2-20UNF	14	Φ9
C-12	Φ2-Φ12	Φ21	50.0	5/8-18UNF	17	Φ12
C-14	Φ5-Φ14	Φ24.5	54.0	3/4-16UNF	21	Φ14
C-16	Φ5-Φ16	Φ31	70.0	M24-2.0	26	Φ16

Tapping

Model No.	ΦD Tool shank	ΦDmm	Lmm	M	H(mm)	Clamping size (mm)
CT-4	Φ3-Φ4	Φ8.2	24	1/4-28UNF	6	M3.5 × 0.16
CT-5	Φ3-Φ5.5	Φ10.8	31.5	5/16-24UNF	8	M4 × 0.7
CT-6	Φ3-Φ6	Φ13.1	36	3/8-24UNF	10	M6 × 1.0
CT-9	Φ3-Φ7	Φ17	46	1/2-20UNF	14	M8 × 1.25
CT-12	Φ3-Φ9	Φ21	50	5/8-18UNF	17	M12 × 1.75
CT-14	Φ3-Φ12	Φ24.5	54	3/4-16UNF	21	M14 × 2.0
CT-16	Φ3-Φ14	Φ31	70	M24-2.0	26	M18 × 2.5

ER弹性筒夹 ER flexible collets

ER8,ER11,ER16,ER20,ER25,ER32,ER40



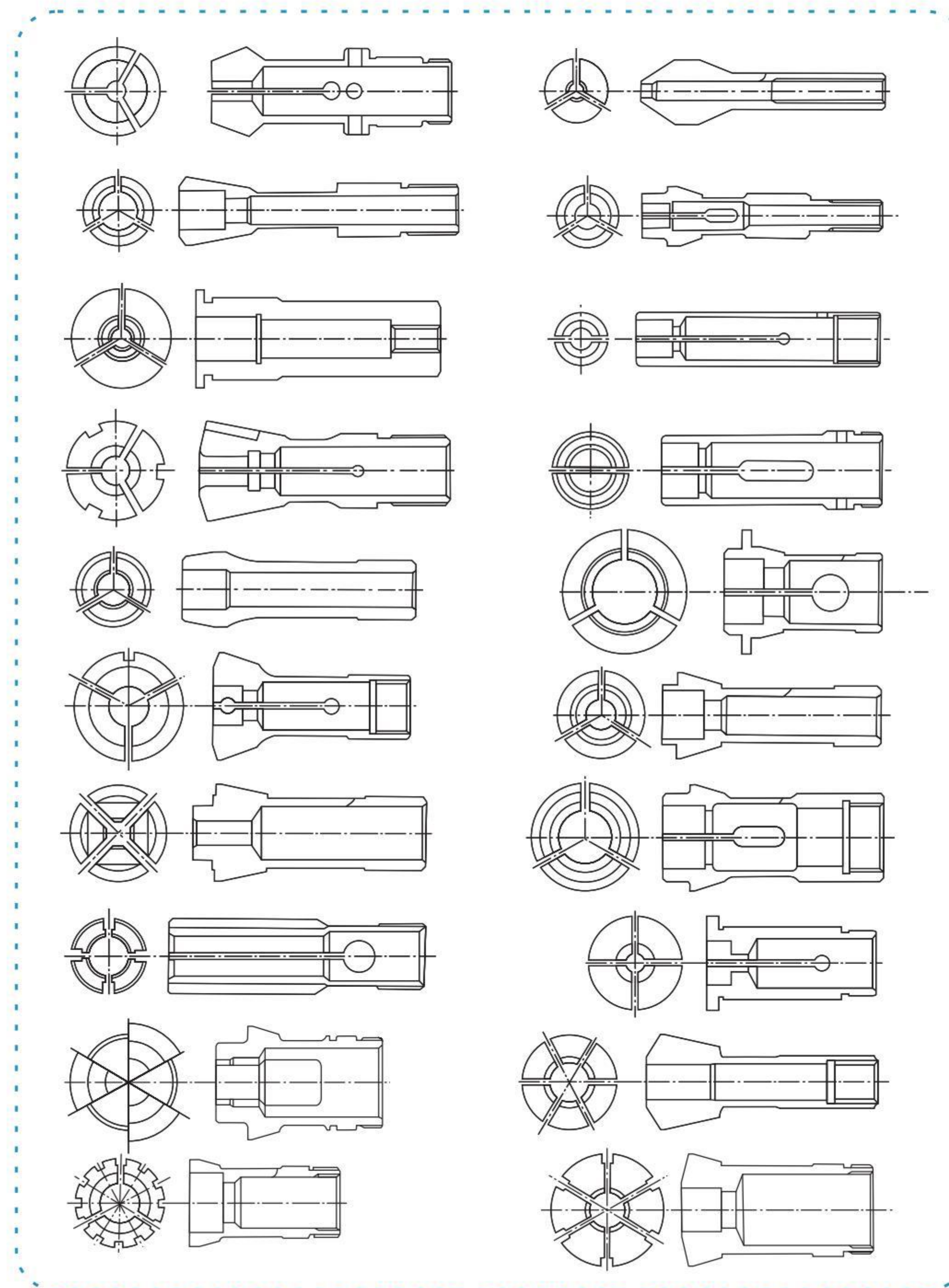
Model NO.	D1	L	PCS/SET	RANG SIZE(D2)
ER8	8.5	13.5	--	1,1.5,2,2.5,3,3.5,4,4.5,5
ER11	11.5	18	13 7	1,1.5,2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7 1,2,3,4,5,6,7
ER16	17	27	10 8	1,2,3,4,5,6,7,8,9,10 3,4,5,6,7,8,9,10
ER20	21	31	12 10	2,3,4,5,6,7,8,9,10,11,12,13 4,5,6,7,8,9,10,11,12,13
ER25	26	35	15 7 18	2,3,4,5,6,7,8,9,10,11,12,13,14,15,16 4,6,8,10,12,14,16 3,4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20
ER32	33	40	11 6	4,5,6,8,10,12,13,15,16,18,20 6,8,10,12,16,20
ER40	41	46	23 15 7	4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20,21,22,23,24,25,26 4,5,6,8,10,12,13,15,16,18,20,21,22,25,26 6,8,10,12,16,20,25

Accessories of precision CNC lathe and industrial machine (front push type and passive chuck, ultra precise diaphragm chuck plate, air /oil pressure clamp holder).



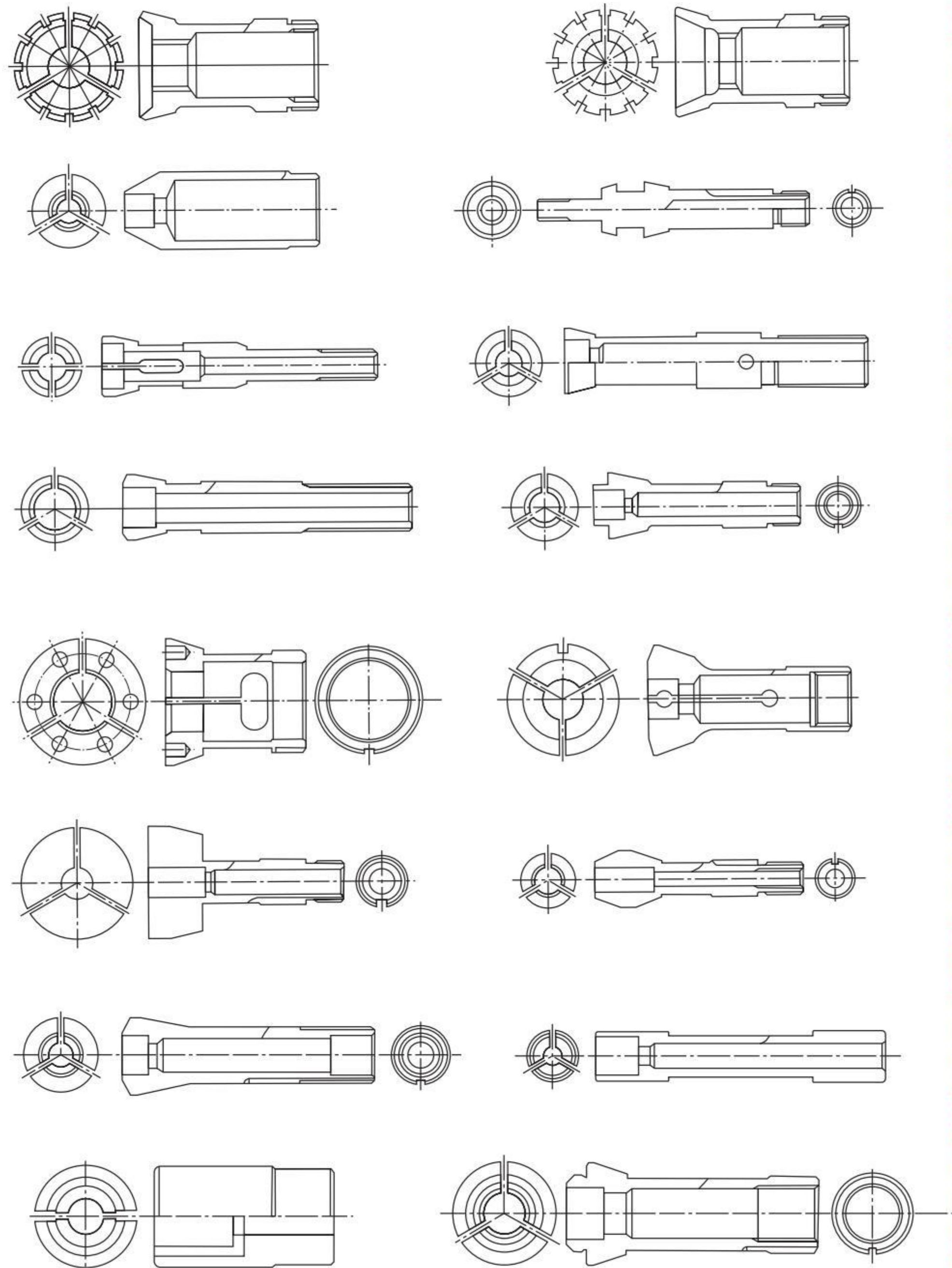
特殊夹头形状案例 SPECIAL COLLETS

We are waiting for your request even if special type of goods. We would realize the delivered goods being right along immediately. When you order anything, would you please send the sample and drawing?



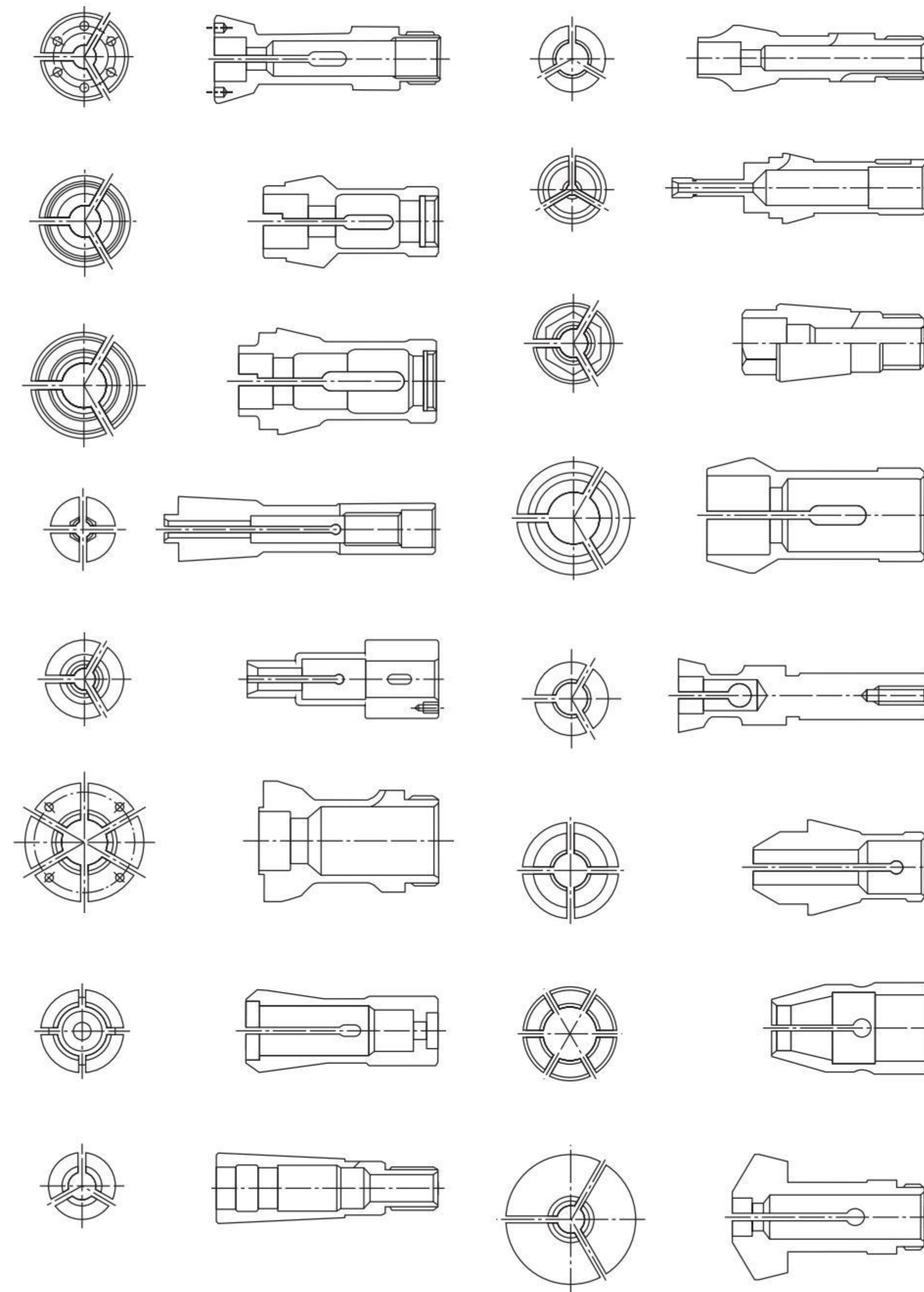
特殊夾頭形狀案例 SPECIAL COLLETS

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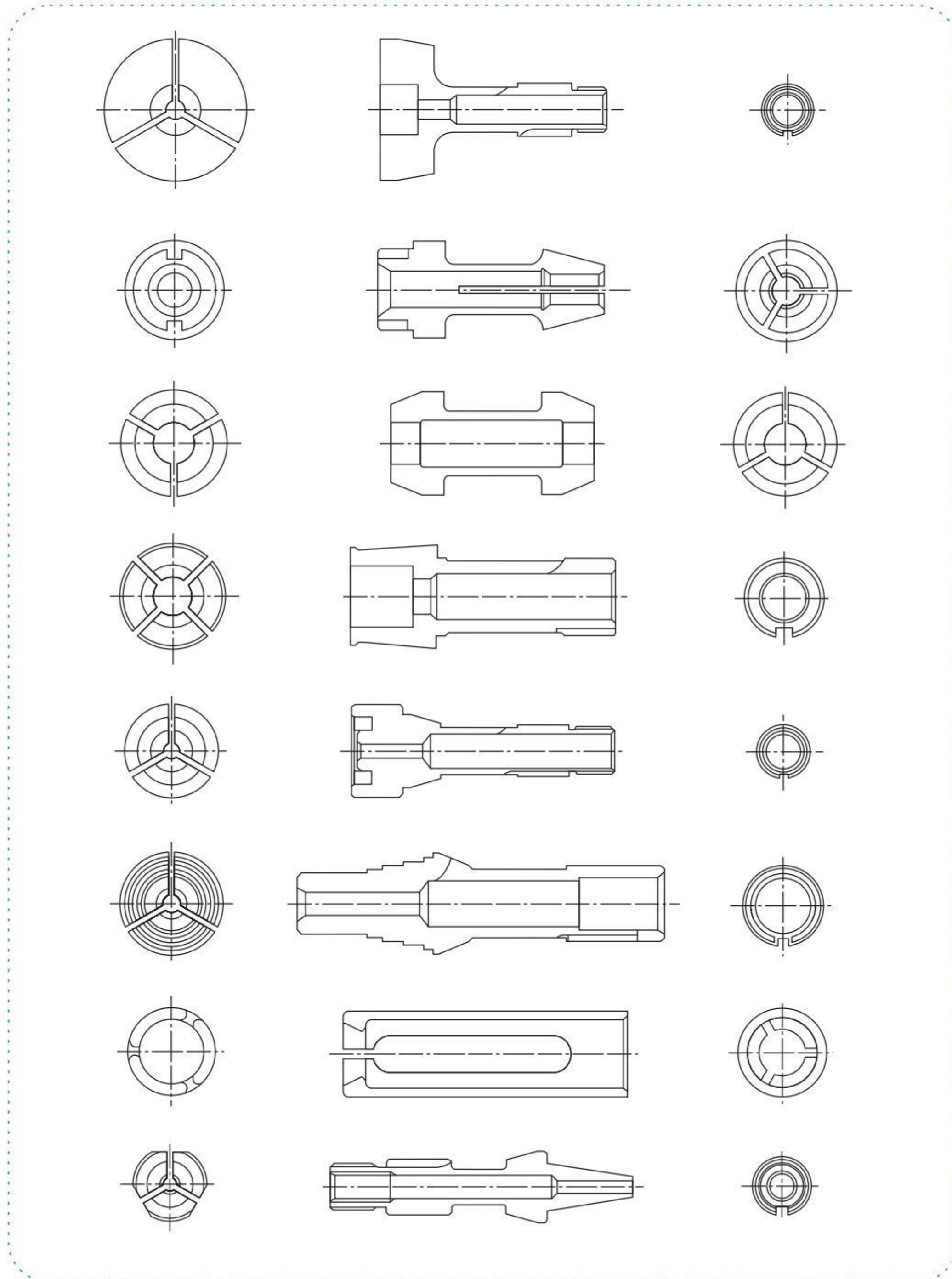
特殊夾頭形狀案例 SPECIAL COLLETS

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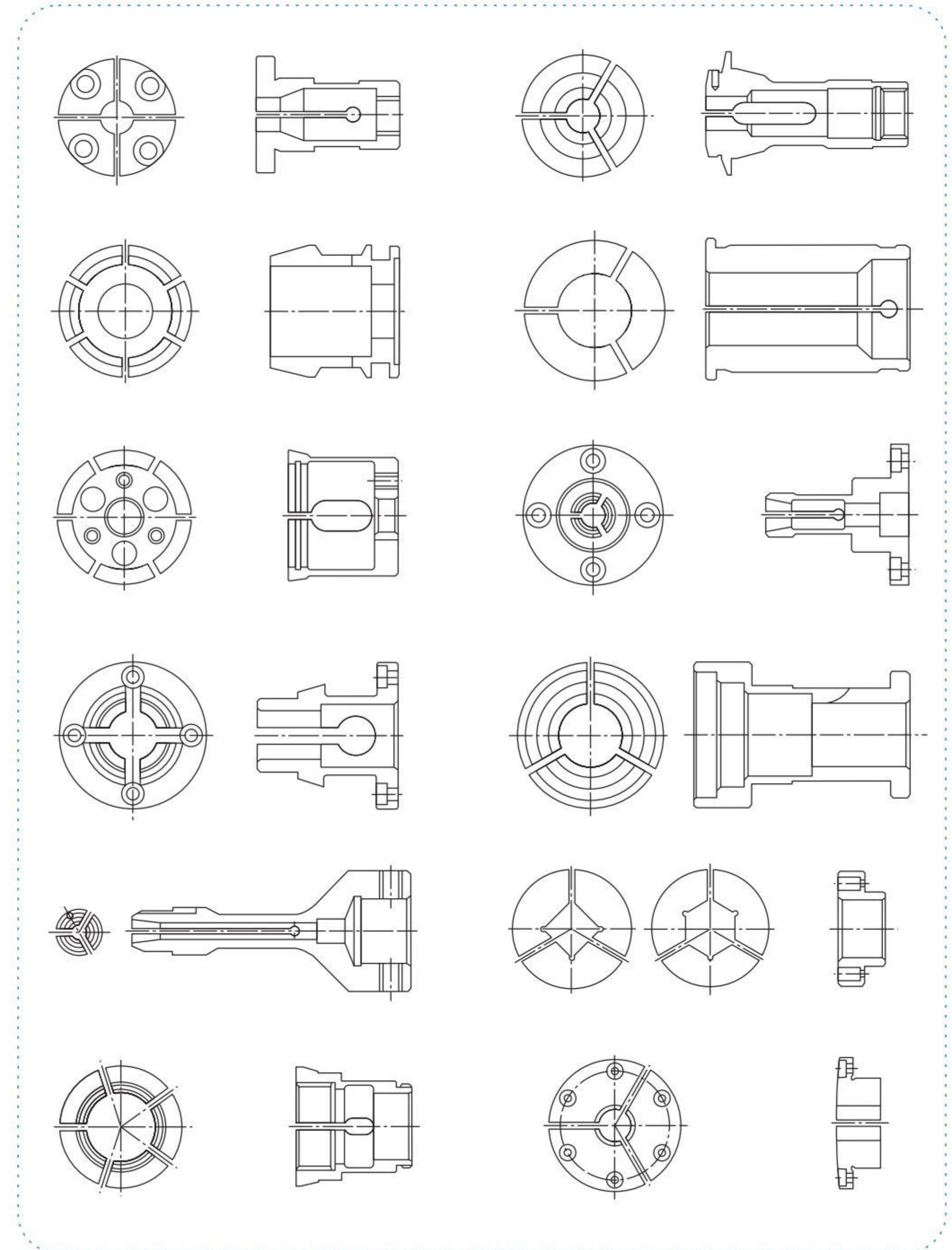
特殊夾頭形狀案例 SPECIAL COLLETS

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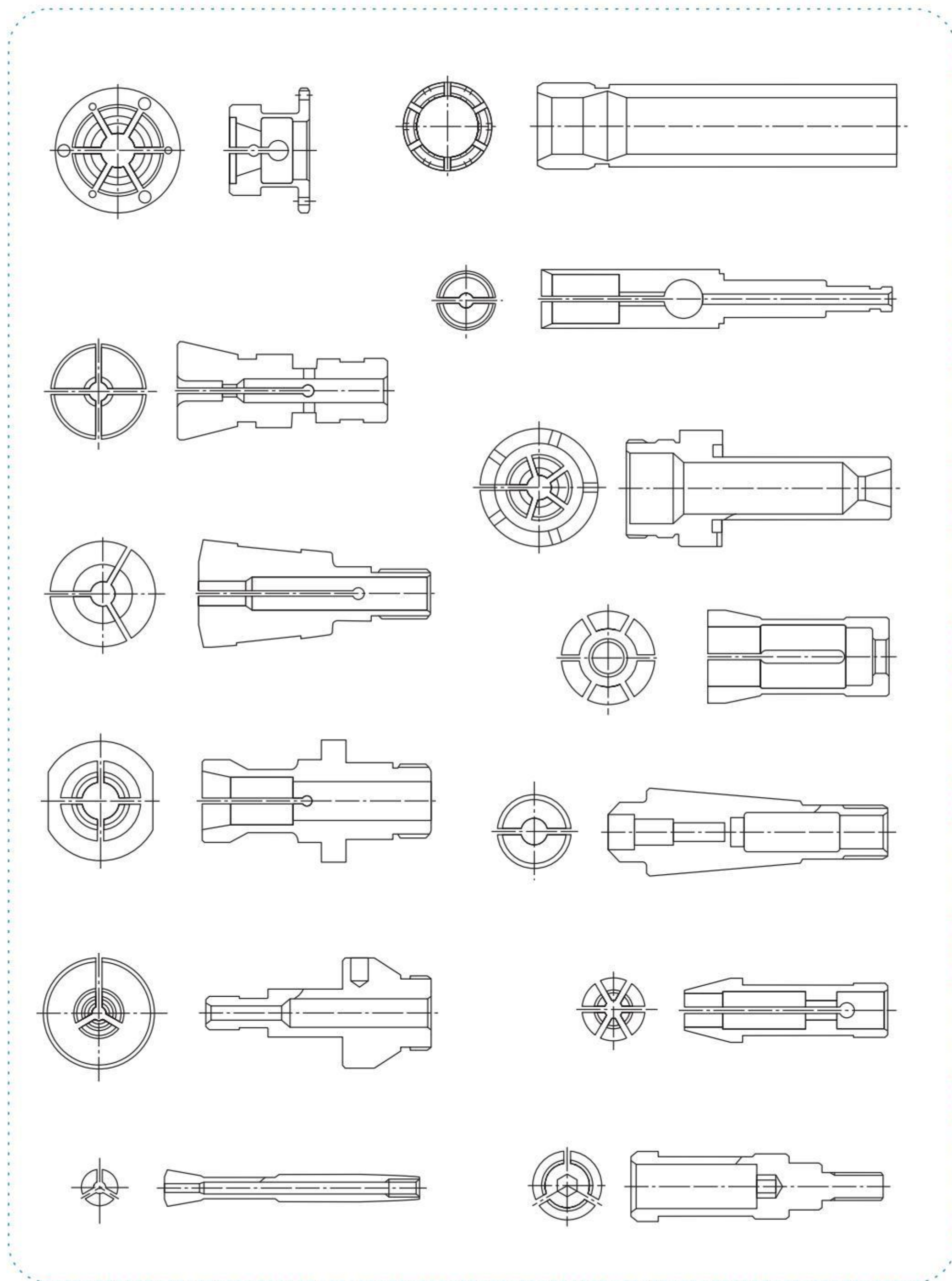
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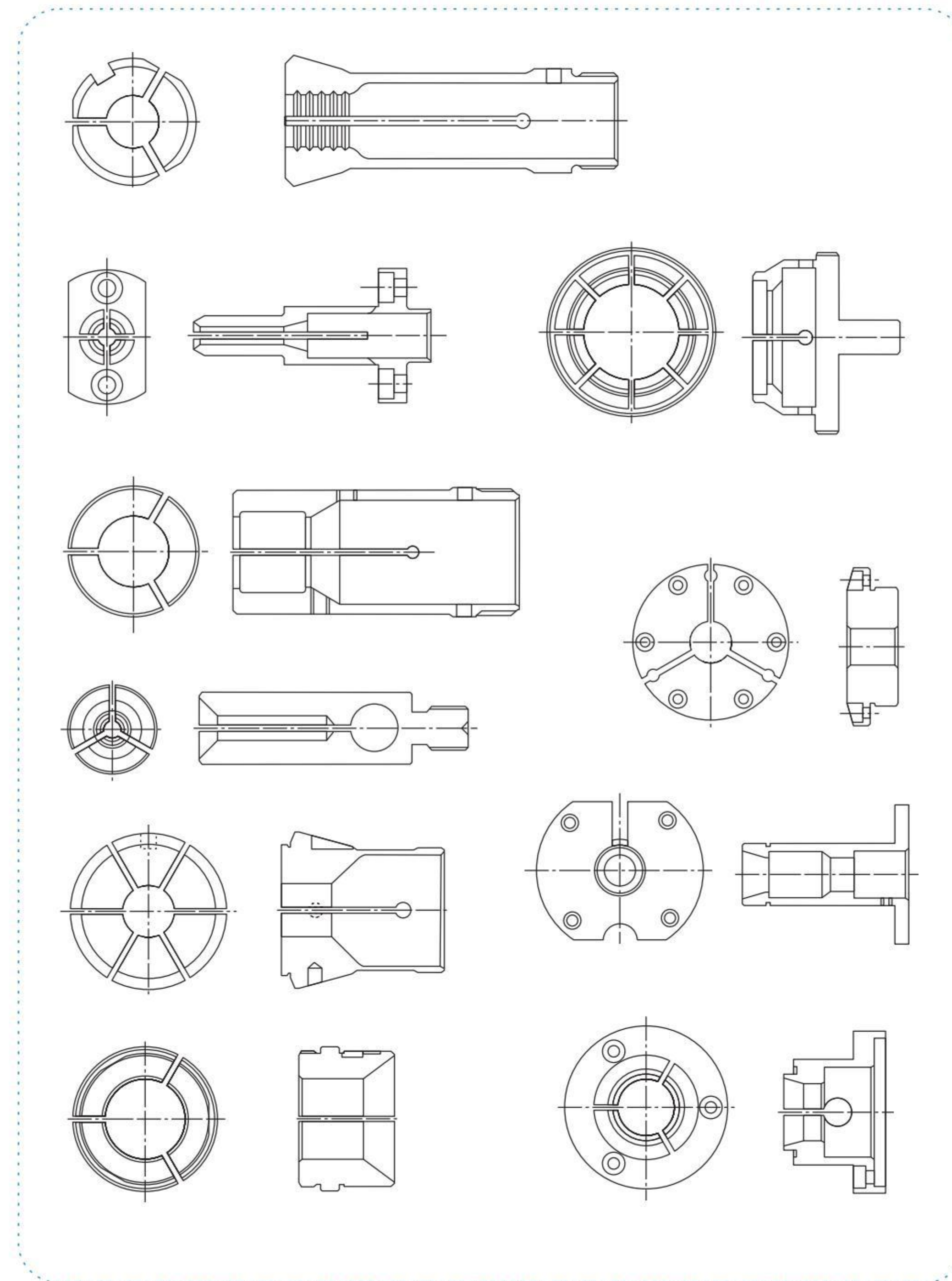
特殊夾頭形狀案例 SPECIAL COLLETS

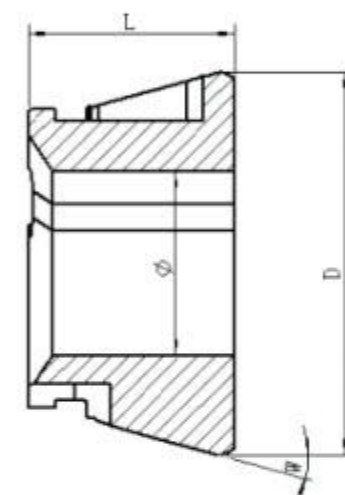
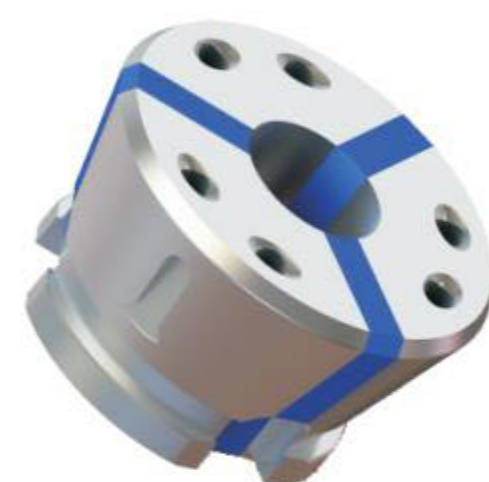
We are waiting for your request even if special type of goods. We would realize the delivered goods being right along immediately. When you order anything, would you please send the sample and drawing?



特殊夾頭形狀案例 SPECIAL COLLETS

We are waiting for your request even if special type of goods. We would realize the delivered goods being right along immediately. When you order anything, would you please send the sample and drawing?





SK系列夾固頭

SK series rubber-flex collets

- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets SK32

規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK32S	57.7	44	12	6-32	6-32	--	--
SK32N	57.7	49	12	6-32	--	8-11	12-32

► Rubber-flex collets SK42

規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK42S	79.3	42	15	6-42	6-42	--	--
SK42N	79.3	47	15	6-42	--	8-11	12-42

► Rubber-flex collets SK52

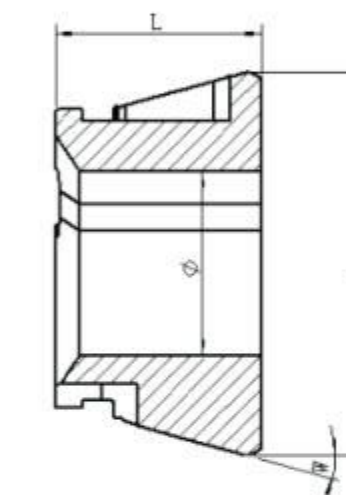
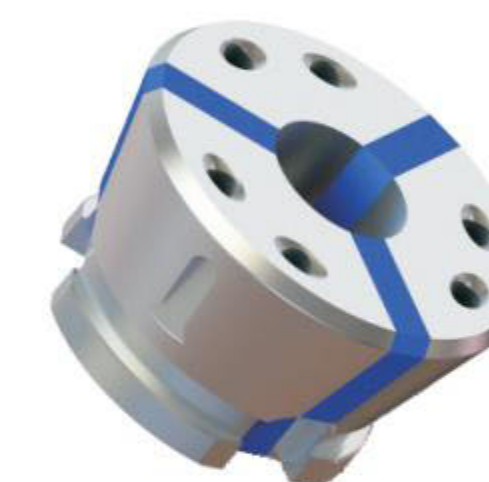
規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK52S	79.2	46	15	6-52	6-52	--	--
SK52N	79.2	46	15	6-52	--	8-11	12-52

► Rubber-flex collets SK65

規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK65S	99.5	53	15	6-65	6-65	--	--
SK65N	99.5	58	15	6-65	--	8-11	12-65

► Rubber-flex collets SK80

規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK80S	114.5	53	15	16-80	16-80	--	--
SK80N	114.5	58	15	16-80	--	--	16-80



SK系列夾固頭

SK series rubber-flex collets

- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets SK100

規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK100S	144.5	59	15	40-100	40-100	--	--
SK100N	144.5	59	15	40-100	--	--	40-100

► Rubber-flex collets SK120

規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK120S	180	61	15	60-120	60-120	--	--
SK120N	180	61	15	60-120	--	--	60-120

► Rubber-flex collets SK125

規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK125S	193	67	15	60-125	60-125	--	--
SK125N	193	67	15	60-125	--	--	60-125

► Rubber-flex collets SK140

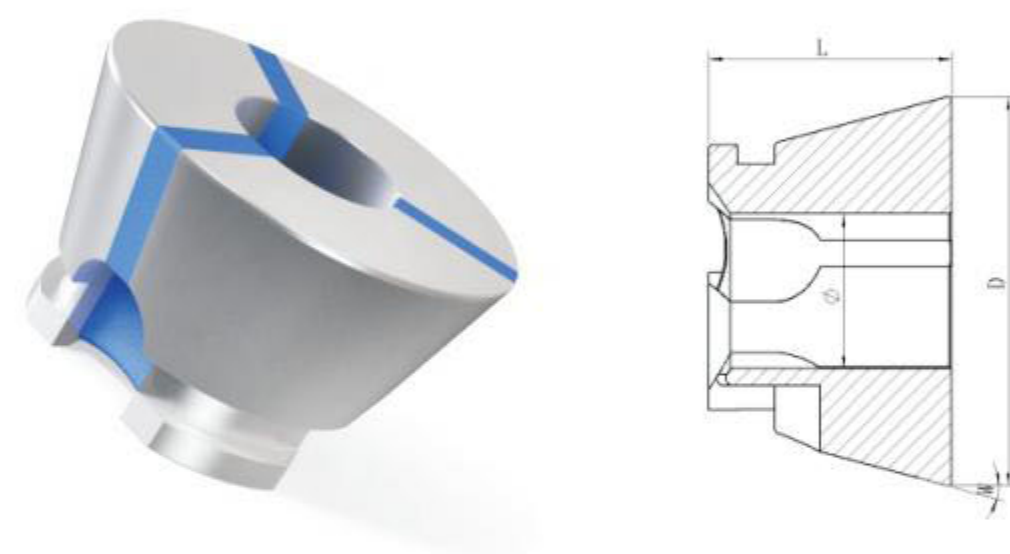
規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK140S	195.6	63	15	80-140	80-140	--	--
SK140N	195.6	63	15	80-140	--	--	80-140

► Rubber-flex collets SK160

規格 type	D mm	L mm	W Unilateral angle	夾持範圍 Clamping dia	光孔 Smooth	徑向槽 Radial groove	徑向槽和軸向槽 Serrated
SK160S	225	63	15	100-160	100-160	--	--
SK160N	225	63	15	100-160	--	--	100-160

NK系列橡胶夹头

NK series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets NK60

规格 type	D mm	L mm	Unilateral angle	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
NK60S	59	30	15	6-30	6-30	--	--
NK60N	59	30	15	8-30	--	8-11	12-30

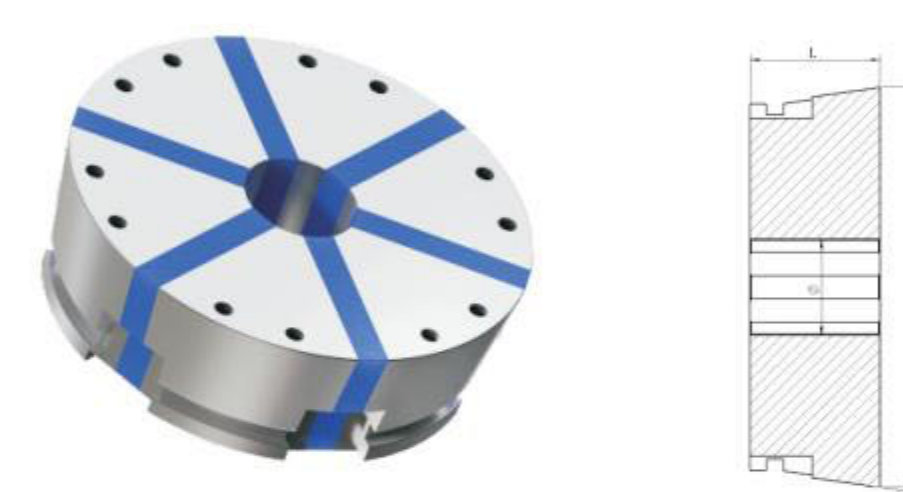
► Rubber-flex collets NK105

规格 type	D mm	L mm	Unilateral angle	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
NK105S	104	40	15	6-42	6-42	--	--
NK105N	104	40	15	6-42	--	8-11	12-42



NGT系列橡胶夹头

NGT series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets NGT60

规格 type	D mm	L mm	Unilateral angle	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
NGT60S	59	32	30	4-32	4-32	--	--
NGT60N	59	32	30	4-32	--	8-11	12-30

► Rubber-flex collets NGT105

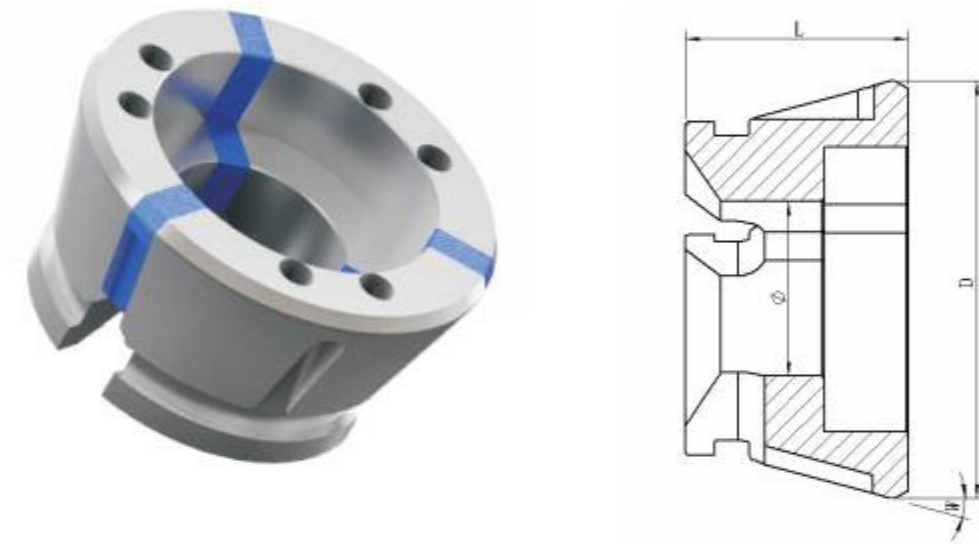
规格 type	D mm	L mm	Unilateral angle	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
NGT105S	104	42	30	6-42	15-72	--	--
NGT105N	104	42	30	6-42	--	8-11	12-42

► Rubber-flex collets NGT145

规格 type	D mm	L mm	Unilateral angle	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
NGT145S	145.7	47	16	25-120	25-120	--	--
NGT145N	145.7	47	16	25-120	--	8-11	12-52

Ek系列橡胶夹头

EK series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets EK68

规格 type	D mm	L mm	Unilateral angle W	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
EK68S	68	37	15	6-32	6-32	---	---
EK68N	68	37	15	6-32	---	8-11	12-32

► Rubber-flex collets EK93

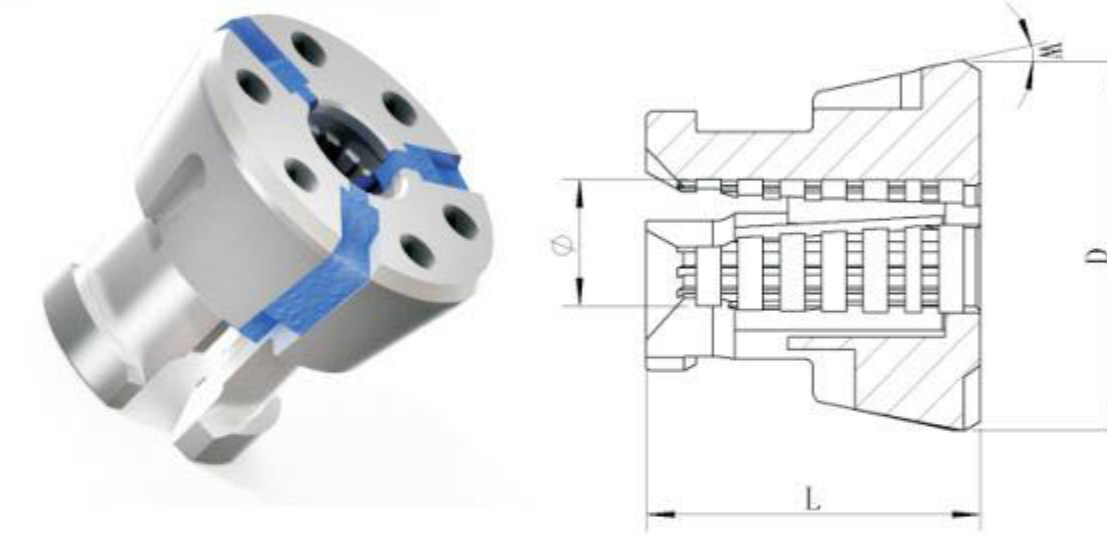
规格 type	D mm	L mm	Unilateral angle W	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
EK93BS	93	50	15	16-52	16-32	---	---
EK93BN	93	50	15	16-52	---	---	16-52

► Rubber-flex collets EK110

规格 type	D mm	L mm	Unilateral angle W	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
EK110S	110	60	15	20-66	20-66	---	---
EK110N	110	60	15	20-66	---	---	20-66

index系列橡胶夹头

index series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets SK9007

规格 type	D mm	L mm	Unilateral angle W	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
SK9007S	42.3	29	15	4-16	4-16	---	---
SK9007N	42.3	29	15	4-16	---	3-6	12-18

► Rubber-flex collets SK16L

规格 type	D mm	L mm	Unilateral angle W	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
SK16LS	44.3	31.6	15	4-16	4-16	---	---
SK16LN	44.3	35	15	4-16	---	3-6	12-18

► Rubber-flex collets SK221

规格 type	D mm	L mm	Unilateral angle W	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
SK221S	44.3	36	15	4-22	4-22	---	---
SK221N	44.3	36	15	4-22	---	6-12	12-25

► Rubber-flex collets SK9022

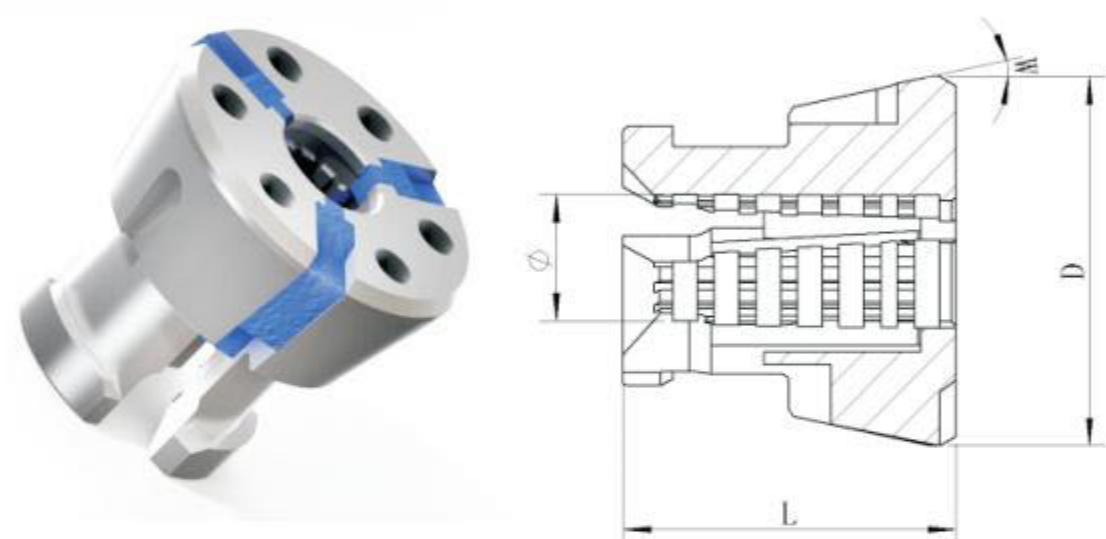
规格 type	D mm	L mm	Unilateral angle W	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
SK9022S	44.3	37	15	4-22	4-22	---	---
SK9022N	44.3	37	15	4-22	---	6-12	12-25

► Rubber-flex collets SK321

规格 type	D mm	L mm	Unilateral angle W	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
SK321S	61	47	15	4-32	4-22	---	---
SK321N	61	47	15	4-32	---	6-12	12-25

index系列橡胶夹头

index series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets SK39

规格 type	D mm	L mm	W Unilateral angle	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
SK39S	60.5	38	15	4-26	4-26	--	--
SK39N	60.5	38	15	4-26	--	6-12	12-25

► Rubber-flex collets SK69B

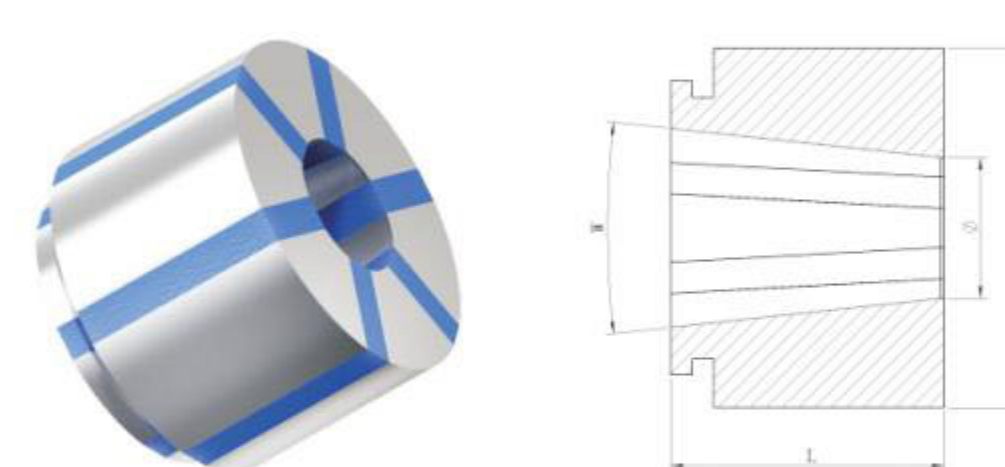
规格 type	D mm	L mm	W Unilateral angle	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
SK69BS	69.8	43	15	6-32	6-32	--	--
SK69BN	69.8	43	15	6-32	--	8-11	12-32

► Rubber-flex collets SK421

规格 type	D mm	L mm	W Unilateral angle	夹持范围 Clamping dia	光孔 Smooth	径向槽 Radial groove	径向槽和轴向槽 Serrated
SK421S	59.6	39	15	4-42	4-42	--	--
SK421N	59.6	39	15	4-42	--	8-11	12-42

T212系列橡胶夹头

T212 series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets T212-XXS

规格 type	锥度 Taper	开槽数 Slot	槽宽 (mm) Groove width	Φ 夹持范围 (mm) Clamping dia	L (mm) Length	夹持行程 (mm) Clamping stroke
T212-XXS	12°	3	0.2	8-13	30	±0.20

► Rubber-flex collets T212-XS

规格 type	锥度 Taper	开槽数 Slot	槽宽 (mm) Groove width	Φ 夹持范围 (mm) Clamping dia	L (mm) Length	夹持行程 (mm) Clamping stroke
T212-XS	12°	3	3	13-19	30	±0.25

► Rubber-flex collets T212-S

规格 type	锥度 Taper	开槽数 Slot	槽宽 (mm) Groove width	Φ 夹持范围 (mm) Clamping dia	L (mm) Length	夹持行程 (mm) Clamping stroke
T212-S	12°	3	6	16-21	31	±0.25

► Rubber-flex collets T212-0

规格 type	锥度 Taper	开槽数 Slot	槽宽 (mm) Groove width	Φ 夹持范围 (mm) Clamping dia	L (mm) Length	夹持行程 (mm) Clamping stroke
T212-0	12°	3	4	20-28	41	±0.25

► Rubber-flex collets T212-1

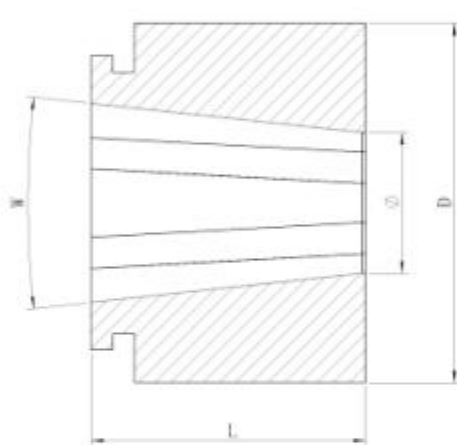
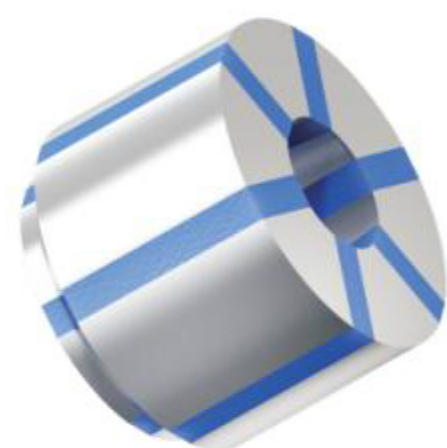
规格 type	锥度 Taper	开槽数 Slot	槽宽 (mm) Groove width	Φ 夹持范围 (mm) Clamping dia	L (mm) Length	夹持行程 (mm) Clamping stroke
T212-1	12°	3	6	26-38	46	±0.35

► Rubber-flex collets T212-2

规格 type	锥度 Taper	开槽数 Slot	槽宽 (mm) Groove width	Φ 夹持范围 (mm) Clamping dia	L (mm) Length	夹持行程 (mm) Clamping stroke
T212-2	12°	6	6	36-54	61.5	±0.35

T212系列橡膠夾頭

T212 series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets T212-3

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T212-3	12°	6	8	50-80	67.5	±0.40

► Rubber-flex collets T212-4

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T212-4	12°	6	10	69-100	76	±0.50

► Rubber-flex collets T212-5

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T212-5	12°	6	12	100-130	85	±0.50

► Rubber-flex collets T212-6

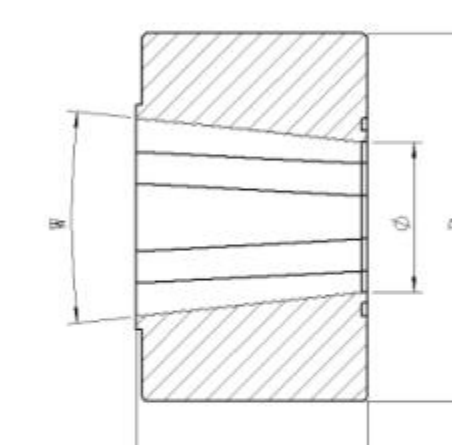
規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T212-6	12°	8	12	130-160	94.5	±0.50

► Rubber-flex collets T212-7

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T212-7	12°	8	12	160-200	100	±0.50

T211系列橡膠夾頭

T211 series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets T211-0

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T211-0	12°	3	6	20-28	24	±0.25

► Rubber-flex collets T211-1

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T211-1	12°	3	6	26-38	28	±0.25

► Rubber-flex collets T211-2

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T211-2	12°	6	6	36-54	44	±0.35

► Rubber-flex collets T211-3

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T211-3	12°	6	8	50-80	50	±0.35

► Rubber-flex collets T211-4

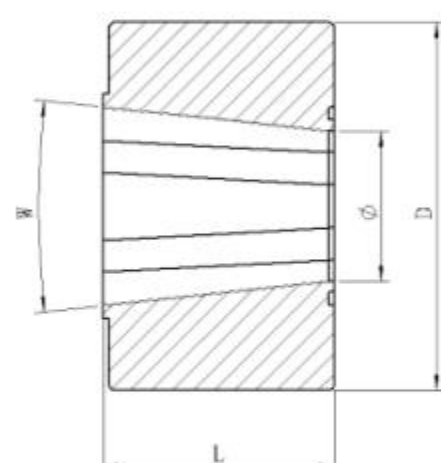
規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T211-4	12°	6	10	69-100	60	±0.40

► Rubber-flex collets T211-5

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T211-5	12°	6	10	100-130	78	±0.50

T211系列橡膠夾頭

T211 series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets T211-6

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T211-6	12°	6	10	130-160	86	±0.50

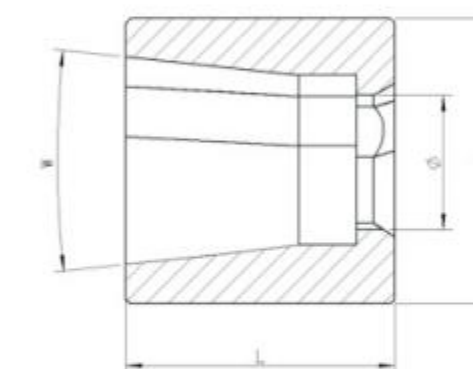
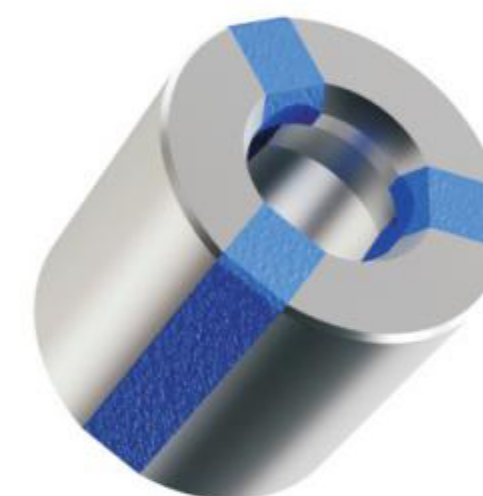
► Rubber-flex collets T211-7

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T211-7	12°	8	12	160-200	91	±0.50



T210系列橡膠夾頭

T210 series rubber-flex collets



- Accuracy < 0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets T210-0

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T210-0	12°	3	4	20-28	24	±0.25

► Rubber-flex collets T210-1

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T210-1	12°	3	6	26-38	28	±0.25

► Rubber-flex collets T210-2

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T210-2	12°	6	6	36-54	44	±0.25

► Rubber-flex collets T210-3

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T210-3	12°	6	8	50-80	50	±0.35

► Rubber-flex collets T210-4

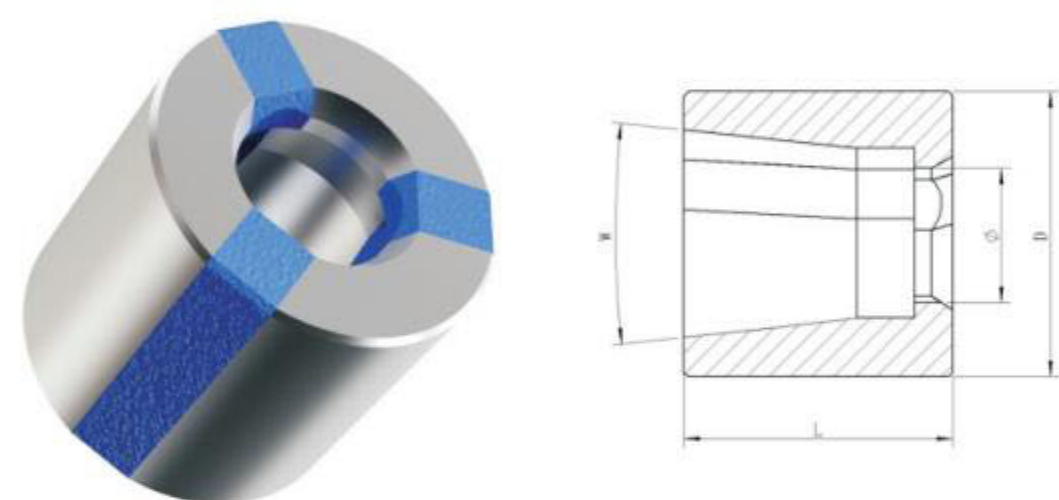
規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T210-4	12°	6	10	70-120	60	±0.40

► Rubber-flex collets T210-5

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T210-5	12°	6	10	100-130	78	±0.50

T210系列橡膠夾頭

T210 series rubber-flex collets



- Accuracy <0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-flex collets T210-6

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T210-6	12°	6	10	130-160	86	±0.50

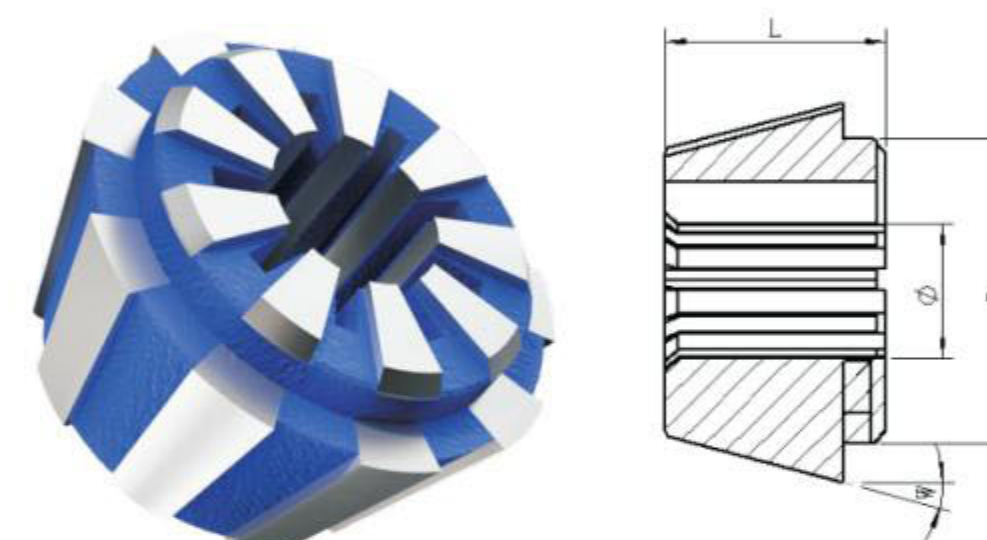
► Rubber-flex collets T210-7

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	L (mm) Length	夾持行程 (mm) Clamping stroke
T210-7	12°	8	12	160-200	91	±0.50



前推式系列橡膠夾頭

Front push series rubber-flex collets



- Accuracy <0.01mm
- Parallel grip
- Short changeover time
- Wear-resistant material
- Available in smooth, radial groove or serrated

► Rubber-elastic collets 140E

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	夾持行程 (mm) Clamping stroke
140E	30°	3-9	3-6	3-16	±1

► Rubber-elastic collets 148E

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	夾持行程 (mm) Clamping stroke
148E	30°	3-9	3-6	4-20	±1

► Rubber-elastic collets 161E

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	夾持行程 (mm) Clamping stroke
161E	30°	3-9	3-6	4-26	±1

► Rubber-elastic collets 163E

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	夾持行程 (mm) Clamping stroke
163E	30°	3-9	3-6	6-30	±1

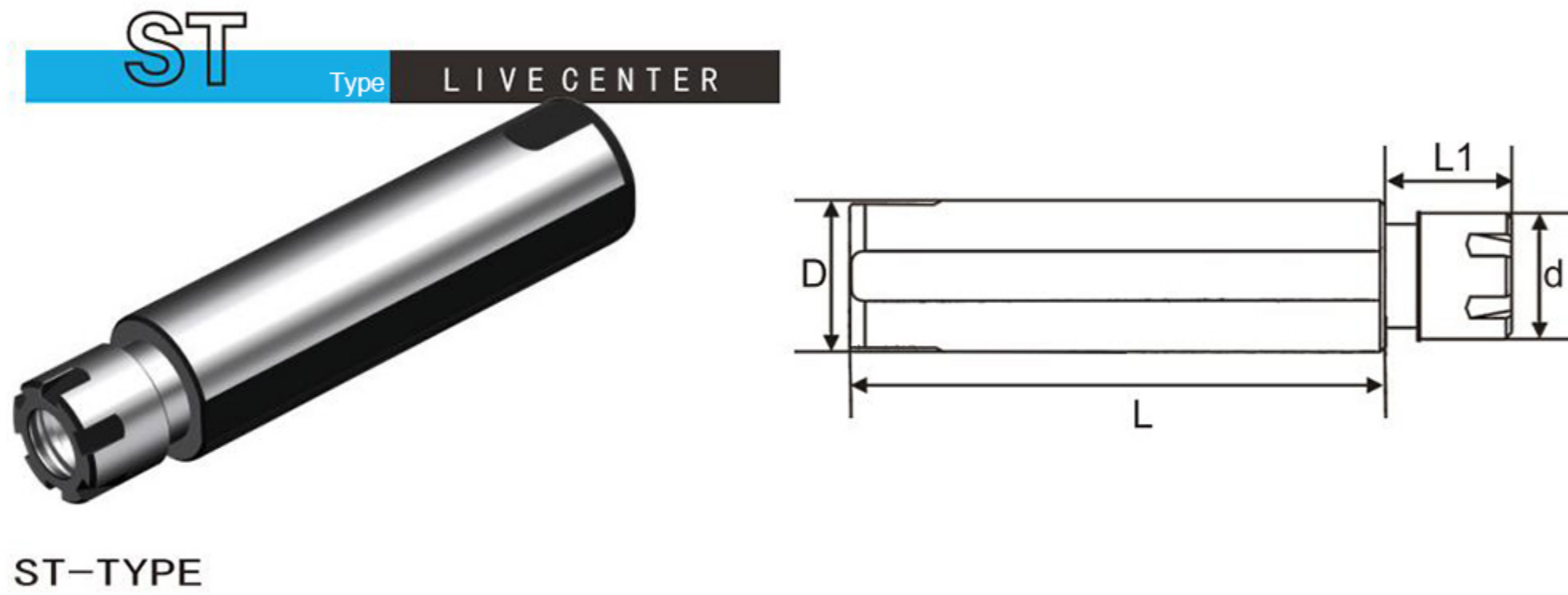
► Rubber-elastic collets 173E

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	夾持行程 (mm) Clamping stroke
173E	30°	3-9	3-6	7-43	±1

► Rubber-elastic collets 185E

規格 type	錐度 Taper	開槽數 Slot	槽寬 (mm) Groove width	Φ 夾持範圍 (mm) Clamping dia	夾持行程 (mm) Clamping stroke
185E	30°	3-9	3-6	19-65	±1

Lathe Extention Rods

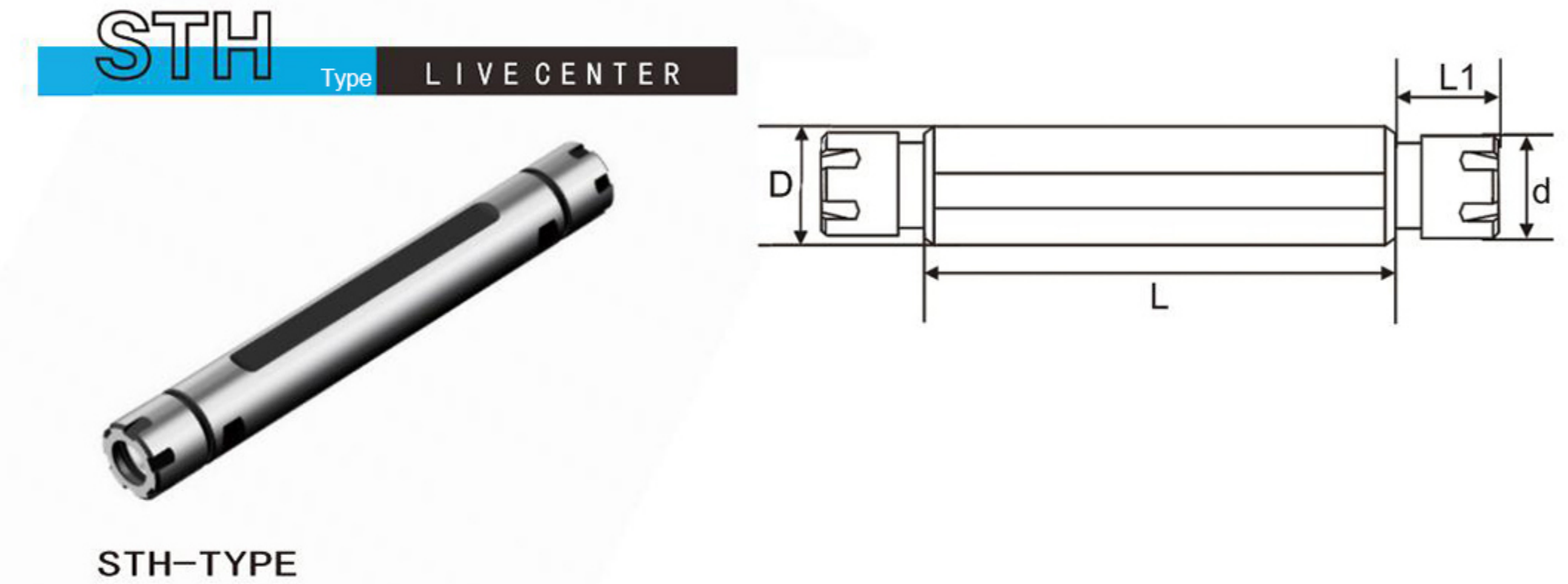


- Widely used in the machines of TSUGAMI, STAR, CITIZEN, JIANKE, SOWIN and other brands.
- Accuracy $\leq 0.002\text{mm}$
- Supply custom products

Unit:mm

Model No.	MORES TAPER MT/MK	D	d	L	L	Screw	Nut
621001	ST19.05-ER11-70L	19.05	16	70	16	PT8/1	ER11-M
621002	ST19.05-ER11-100L	19.05	20	100	20	PT4/1	ER16-M
621003	ST20-ER16-70L	20	20	100	20	PT4/1	ER16-M
621004	ST20-ER16-100L	20	20	100	20	PT4/1	ER16-M
621005	ST22-ER16-70L	22	20	70	20	PT4/1	ER16-M
621006	ST22-ER16-100L	22	20	100	20	PT4/1	ER16-M
621007	ST25-ER16-70L	25	20	70	20	PT4/1	ER16-M
621008	ST25-ER16-100L	25	20	100	20	PT4/1	ER16-M
621009	ST25.4-ER16-70L	25.4	20	70	20	PT4/1	ER16-M
621010	ST25.4-ER16-100L	25.4	20	100	20	PT4/1	ER16-M

Lathe Extention Rods (double head)



- Widely used in the machines of TSUGAMI, STAR, CITIZEN, JIANKE, SOWIN and oher brands.
- Chunck accuracy $\leq 0.002\text{mm}$
- Supply custom products

Unit:mm

Model No.	MORES TAPER MT/MK	D	d	L	L	Screw	Nut
621011	STH19.05-ER11-70L	19.05	16	70	16	/	ER11-M
621012	STH19.05-ER11-100L	19.05	20	100	20	/	ER16-M
621013	STHD20-ER16-70L	20	20	100	20	/	ER16-M
621014	STH20-ER16-100L	20	20	100	20	/	ER16-M
621015	STH22-ER16-70L	22	20	70	20	/	ER16-M
621016	STH22-ER16-100L	22	20	100	20	/	ER16-M
621017	STH25-ER16-70L	25	20	70	20	/	ER16-M
621018	STH25-ER16-100L	25	20	100	20	/	ER16-M
621019	STH25.4-ER16-70L	25.4	20	70	20	/	ER16-M
621020	STH25.4-ER16-100L	25.4	20	100	20	/	ER16-M

Professional design and manufacture of high precision gear machining required CNC fixture, machining center fixture, gear hobbing, gear shaper, shaving, milling



More products



Beijing BOD Technology Co.,Ltd

Beijing BOD was established in 2011 in Beijing. With more than ten years of experience we supply professional solutions to the factories and dealers of CNC machine tools and testing equipment all over the world. Our main products are Lathe workholding and accessories such as spring collets, rubber-flex collets, ER collets, guide bushings and extension rods etc. Compressed air treatment products, Briquette machine, Tank cleaning machine. We also supply custom machining services for small precision work-pieces which are widely used in aerospace, automotive, machinery, medical industry and other areas.

We offer our services around machining and the machining environment. Our products help end users improve production efficiency, workers' working scenarios and labor intensity, simplify the production and make the workshop environment energy-saving and environmental protection, so that the return on investment of end users and their investors can be quickly realized.

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