

腾T260

腾T180

腾T130

全自动手提袋制袋机（高速机3+4, 卷筒进纸, 双手挽尺寸切换）
Fully Automatic Paper Bag Making Machine
(High Speed Machine 3+4, Roll Feeding, Handle Sizes Interchange)



最新发布
190与152手挽尺寸自动换规
New Development
Two Handle Sizes Automatically Interchange
Between 152mm And 190mm

发明专利技术: 全伺服切断手挽
Invention Patent Technology: Full Servo Cutting Handles

腾系列采用卷筒进料方式，配备折上口工艺；降低理纸强度及频次与停机时长，速度是传统机型的两倍。
手挽尺寸换规，时间仅需30分钟，解决用户因生产订单多样化的选机困境，本机采用全伺服手挽分切，比传统纸袋机单日节省6-8公斤手挽料，高效降低投资成本，实现经济效益最大化。
整机配备动力伺服；部分单元配置调节伺服，降低调机难度节约时间，提高了生产稳定性。可定制整机智能全伺服（E型号）功能，大幅度减少换版时间解决了小批量多品种纸袋的全自动生产行业难题，为用户创造更多市场价值。
此系列是高效制袋的理想之选。

The T series uses the roll feeding method with top folding craft. It reduces the frequency of paper specification changing and the downtime of the machine. The speed is twice that of the traditional models.
Two handle patch size can be changed in 30 minutes, this solves the dilemma of users in choosing machines due to the diversification of production orders, compared to traditional paper bag machines, this innovative model can save 6-8kg of handle raw material per day by using full servo-controlled handle cutting, decreasing the investment cost while maintaining high efficiency, achieving the maximum economic efficiency.
The whole machine is equipped with power servos, and some units are configured with adjustable servos, which reduces the difficulty of machine adjustment, saves time, and improves production stability. The intelligent full-servo (Model E) function of the whole machine can be customized, largely shortening the size changing time, and assisting in the fully automatic production industry challenge of diverse paper bags with small order quantities, creating more market value for users.
This series is an ideal choice for efficient bag making.

可选配功能
Option

整机全伺服
Full Servo Machine

扁绳手挽
Flat Handle



速度是传统机2倍
Twice as fast as
traditional machines.

				腾T260			腾T180		
				1	2	3	1	2	3
纸卷 Roll	纸卷宽度	Paper Roll Width	mm	780-1450	780-1450	780-1450	520-1260	520-1260	520-1260
	分切长度	Slitting Length	mm	520-800	460-740	520-800	320-600	320-560	320-600
	最大纸卷直径	Max. Roll Diameter	mm	Φ1200	Φ1200	Φ1200	Φ1200	Φ1200	Φ1200
	最大纸卷重量	Max. Roll Weight	kg	1200	1200	1200	1200	1200	1200
袋子 Bag	纸张克重	Sheet Weight	g/m²	100-190	100-190	100-190	100-190	100-190	100-190
	卷芯直径	Paper Core Diameter	mm	Φ76	Φ76	Φ76	Φ76	Φ76	Φ76
	袋筒长度	Bag Tube Length	mm	460-740	460-740	460-740	280-560	320-560	280-560
	袋口反折宽度	Top Folding Depth	mm	40-60	—	40-60	40-60	—	40-60
	手把贴片克重	Handle Patch Weight	g/m²	120-190	120-190	120-200	120-190	120-190	120-200
	贴片纸卷直径	Handle Patch Roll Diameter	mm	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000
设备 Machine	贴片纸卷宽度	Handle Patch Roll Width	mm	60-100	60-100	60-100	60-100	60-100	60-100
	制袋速度	Speed		50-100bags/min			70-150bags/min		
	电压	Voltage	V	380			380		
	机器重量	Total Weight	T	32.3			29.3		
	装机/使用功率	Total/Production Power	kW	62.5/37.5			57.5/34.5		
外形尺寸(长X宽X高)				Machine Size(LxWxH)			mm		
				20000X6500X3150			18700X6200X2950		

				腾T130		
				1	2	3
	450-770	450-770	450-770	450-770	450-770	450-770
	265-445	225-405	265-445	265-445	225-405	265-445
	Φ1200	Φ1000	Φ1000	Φ1200	Φ1000	Φ1000
	1000	1000	1000	1000	1000	1000
	100-190	100-190	100-190	100-190	100-190	100-190
	Φ76	Φ76	Φ76	Φ76	Φ76	Φ76
	225-405	225-405	225-405	225-405	225-405	225-405
	40-50	—	40-50	40-50	—	40-50
	120-190	120-190	120-200	120-190	120-190	120-200
	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000
	60-80	60-80	60-80	60-80	60-80	60-80
	70-150bags/min			70-150bags/min		
	380			380		
	25.3			25.3		
	57.5/34.5			57.5/34.5		
	18500x6100x2950			18500x6100x2950		

腾T260

成品尺寸
Bag Size



腾T180

成品尺寸
Bag Size



腾T130

成品尺寸
Bag Size

