

ZB1450S-600ZB1260S-450ZB1100S-380ZB700S-250

单张式全自动手提袋制袋机（标准机）

Fully Automatic Sheet-feeding Paper Bag Making Machine

(Standard Machine)



可选配功能
Option

整机全伺服
Full Servo Machine

扁绳手挽
Flat Handle

1450S-6001260S-450									
3种袋口工艺 3 Bag Mouth Processes									
单张 Sheet	进纸最大规格	Max.Sheet(LxW)	mm	1450X800	1450X740	1450X800	1260X600	1260X560	1260X600
	进纸最小规格	Min.Sheet(LxW)	mm	780X520	780X460	780X520	600X320	600X320	600X320
	纸张克重	Sheet Weight	g/m²	120-190	120-190	120-190	120-190	120-190	120-190
	袋筒长度	Bag Tube Length	mm	460-740	460-740	460-740	280-560	320-560	280-560
	袋口反折宽度	Top Folding Depth	mm	40-60	—	40-60	40-60	—	40-60
袋子 Bag	手把贴片克重	Handle Patch Weight	g/m²	100-190	100-190	100-200	100-190	100-190	100-200
	贴片纸卷直径	Handle Patch Diameter	mm	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000
	贴片纸卷宽度	Handle Patch Roll Width	mm	60-100	60-100	60-100	60-100	60-100	60-100
	制袋速度	Speed		40-70bags/min			50-80bags/min		
设备 Machine	电压	Voltage	V	380			380		
	机器重量	Total Weight	T	25T			22T		
	装机/使用功率	Total/Production Power	kW	40.7/24.4			35.7/21.4		
	外形尺寸(长X宽X高)	Machine Size(LxWxH)	mm	19000X6000X3150			17100X5600X2950		

发明专利技术: 全伺服切断手挽

Invention Patent Technology: Full Servo Cutting Handles

本系列设备采用全伺服手挽分切,比传统纸袋机单日节省6-8公斤手挽料
生产速度相比提升 30% 以上
可定制整机智能全伺服(E型号)功能,大幅度节省换版时间,解决了小批量多品种纸袋的全自动生产行业难题。

The series of equipment adopts full servo handle cutting, which saves 6-8kg of handle raw materials per day than traditional paper bag making machine.
Equipment production speed is increased by more than 30%.
You can customize the entire machine with an intelligent full servo function (E model), substantially saves size-changing time, and assisting in the fully automatic production industry challenge of diverse paper bags with small order quantities.



1100S-380700S-250									
3种袋口工艺 3 Bag Mouth Processes									
单张 Sheet	进纸最大规格	Max.Sheet(LxW)	mm	1100X600	1100X560	1100X600	770X445	770X405	770X445
	进纸最小规格	Min.Sheet(LxW)	mm	520X320	520X320	520X320	480X265	480X225	480X265
	纸张克重	Sheet Weight	g/m²	120-190	120-190	120-190	120-190	120-190	120-190
	袋筒长度	Bag Tube Length	mm	280-560	320-560	280-560	225-405	225-405	225-405
	袋口反折宽度	Top Folding Depth	mm	40-60	—	40-60	40-50	—	40-50
袋子 Bag	手把贴片克重	Handle Patch Weight	g/m²	100-190	100-190	100-200	100-190	100-190	100-200
	贴片纸卷直径	Diameter	mm	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000
	贴片纸卷宽度	Roll Width	mm	60-100	60-100	60-100	60-80	60-80	60-80
	制袋速度	Speed		50-80bags/min			50-80bags/min		
设备 Machine	电压	Voltage	V	380			380		
	机器重量	Total Weight	T	22T			18T		
	装机/使用功率	Total/Production Power	kW	35.7/21.4			40.7/24.4		
	外形尺寸(长X宽X高)	Machine Size(LxWxH)	mm	17100X5600X2950			16900X4100X2950		