

ZB1450RS-550S

ZB1260RS-450S

ZB1100RS-380S

ZB700RS-250S

全自动手提袋制袋机（卷筒进纸连机放底卡）

Fully Automatic Paper Bag Making Machine

(Roll - fed online bottom card placement)



可选配功能

Option

整机全伺服

Full Servo Machine



单张进纸

Single - Sheet Feeding



折上口为嵌入式

Top folding Joint Type: Insert Pasting



扁绳手挽

Flat Handle



发明专利技术: 全伺服切断手挽

Invention Patent Technology: Full Servo Cutting Handles

本系列设备可同时使用卷筒和平张两种进料方式。卷筒进料方式相比平张进纸产能提升20%以上，本机采用全伺服手挽分切，比传统纸袋机单日节省6-8公斤手挽料。可定制整机智能全伺服E型号功能，大幅度节省换版时间，解决了小批量多品种纸袋的全自动生产行业难题。

This series of equipment can use both roll feeding and sheet feeding methods. The capacity of roll feeding is increased by more than 20% compared with sheet feeding. This innovative model can save 6-8kg of handle raw material per day by using full servo-controlled handle cutting compared to the traditional model. You can customize the entire machine with an intelligent full servo function (E model), substantially saves size-changing time, and assisting in the fully automatic production industry challenge of diverse paper bags with small order quantities.

1450RS-550S

成品尺寸

Bag Size



1260RS-450S

成品尺寸

Bag Size



1100RS-380S

成品尺寸

Bag Size



700RS-250S

成品尺寸

Bag Size



				1450RS-550S			1260RS-450S		
3种袋口工艺				1	2	3	1	2	3
纸卷	纸卷宽度	Paper Roll Width	mm	780-1450	780-1450	780-1450	600-1260	600-1260	600-1260
	分切长度	Slitting Length	mm	520-800	460-740	520-800	320-600	320-560	320-600
	最大纸卷直径	Max. Roll Diameter	mm	Φ1200	Φ1200	Φ1200	Φ1200	Φ1200	Φ1200
	最大纸卷重量	Max. Roll Weight	kg	1200	1200	1200	1200	1200	1200
	卷芯直径	Paper Core Diameter	mm	Φ76	Φ76	Φ76	Φ76	Φ76	Φ76
单张	进纸最大规格	Max.Sheet(LxW)	mm	1450X800	1450X740	1450X800	1260X600	1260X560	1260X600
	进纸最小规格	Min.Sheet(LxW)	mm	780X520	780X460	780X520	600X320	600X320	600X320
	纸张克重	Sheet Weight	g/m²	100-190	100-190	100-190	100-190	100-190	100-190
袋子	袋筒长度	Bag Tube Length	mm	460-740	460-740	460-740	280-560	320-560	280-560
	袋口反折宽度	Top Folding Depth	mm	40-60	—	40-60	40-60	—	40-60
	手把贴片克重	Handle Patch Weight	g/m²	120-190	120-190	120-200	120-190	120-190	120-200
	贴片纸卷直径	Handle Patch Roll Diameter	mm	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000
	贴片纸卷宽度	Handle Patch Roll Width	mm	60-100	60-100	60-100	60-100	60-100	60-100
底卡	克重	Weight	g/m²	250-400	250-400	250-400	250-400	250-400	250-400
	宽度	Width	mm	94-244	94-244	94-244	64-174	64-174	64-174
	长度	Length	mm	254-544	254-544	254-544	214-444	214-444	214-444
设备	制袋速度	Speed		40-60bags/min			40-80bags/min		
	电压	Voltage	V	380			380		
	机器重量	Total Weight	T	36.3			33.3		
	装机/使用功率	Total/Production Power	kW	62.2/37.3			56.5/33.9		
外形尺寸(长X宽X高)				Machine Size(LxWxH)			Machine Size(LxWxH)		
				mm			mm		
				24500X6800X3150			22200X6200X2950		

				1100RS-380S			700RS-250S		
3种袋口工艺				1	2	3	1	2	3
纸卷	纸卷宽度	Paper Roll Width	mm	520-1100	520-1100	520-1100	480-770	480-770	480-770
	分切长度	Slitting Length	mm	320-600	320-560	320-600	265-445	225-405	265-445
	最大纸卷直径	Max. Roll Diameter	mm	Φ1200	Φ1200	Φ1200	Φ1200	Φ1000	Φ1000
	最大纸卷重量	Max. Roll Weight	kg	1200	1200	1200	1000	1000	1000
	卷芯直径	Paper Core Diameter	mm	Φ76	Φ76	Φ76	Φ76	Φ76	Φ76
单张	进纸最大规格	Max.Sheet(LxW)	mm	1100X600	1100X560	1100X600	770X445	770X405	770X445
	进纸最小规格	Min.Sheet(LxW)	mm	520X320	520X320	520X320	480X265	480X225	480X265
	纸张克重	Sheet Weight	g/m²	100-190	100-190	100-190	100-190	100-190	100-190
袋子	袋筒长度	Bag Tube Length	mm	280-560	320-560	280-560	225-405	225-405	225-405
	袋口反折宽度	Top Folding Depth	mm	40-60	—	40-60	40-50	—	40-50
	手把贴片克重	Handle Patch Weight	g/m²	120-190	120-190	120-200	120-190	120-190	120-200
	贴片纸卷直径	Handle Patch Roll Diameter	mm	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000	Φ1000
	贴片纸卷宽度	Handle Patch Roll Width	mm	60-100	60-100	60-100	60-80	60-80	60-80
底卡	克重	Weight	g/m²	250-400	250-400	250-400	250-400	250-400	250-400
	宽度	Width	mm	64-164	64-164	64-164	54-124	54-124	54-124
	长度	Length	mm	174-374	174-374	174-374	144-254	144-254	144-254
设备	制袋速度	Speed		40-80bags/min			40-80bags/min		
	电压	Voltage	V	380			380		
	机器重量	Total Weight	T	33.3			29.3		
	装机/使用功率	Total/Production Power	kW	56.5/33.9			56.5/33.9		
外形尺寸(长X宽X高)				Machine Size(LxWxH)			Machine Size(LxWxH)		
				mm			mm		
				22200x6200x2950			22400x6000x2950		