

### **UPKTECH TECHNOLOGY LIMITED**

2nd Floor, Building 2, No. 5, 8th Road, Songgang Street, Bao'an District, Shenzhen, Guangdong Tel: +86 138 2525 8612 Postcode: 518105

# **UPKTECH UL-M-TN Magazine Unloader**

### I. Product description

Stack pcb bare board on the material frame ,and then automatically send it to the equipment on the track of SMT mounter.

#### **II.** Features

- 1. Strong, firm and stable design
- 2. User friendly 'soft touch' LED membrane control panel
- 3. Top&bottom pneumatic clamps to secure magazine rack
- 4. No PCB breakage guaranty because of special gas circuit design
- 5. Automatic diagnosing fault code display function
- 6. Wear-resistant cable and have long service life
- 7. SMEMA compatible

UPKTECH UL-M-TN		
Description	This unit is used for loading and unloading of PCBs	
PCB size	50*80-330*250/50*80-530*390	
No.of magazine	Loader:upper 1,lower 2;unloader:upper 1,ower 1	
Time feed PCB	Seconds 6 Approx.or specify	
Magazine replacement time	Approx.30 seconds or specify	
Indexing pitch	10.20.30.40mm or specify	
Power supply	AC1P110V/220V	
Power	Max 300VA	
Air pressure	4-6bar,10ltr/min max	
Transport height	900±20mm(Or customized)	

#### **III. Technical Parameters**





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Transport direction

From left to right or right to left

## **IV.** Configuration

Main accessories of equipment		
Product name	Product name and origin	
PLC	Display control	
Stepper motor	ONTITAN	
Touch screen	Display control	
Bearing	Made in China	
Button	Shanghai Jinghong/Yijia	
Slideway	Made in China	
Lifting screw	Made in China	
Relay	Wangrong	
Switching power supply	Made in China	
Sensor	ONTITAN	
	Main accessories of equipment	
Product name	Product Name and Origin	
PLC	Japan Pana Display Control	
Stepper motor	Shenzhen Qinglan 、 ONTITAN	
Touch screen	Kunlun Tongtai /Shenzhen Display Control	
Bearing	Shanghai Renben	
Button	Shanghai Jinghong	
Slide way	Taiwen Privince Shangyin	
Lifting screw	Full set of Taiwan TBI	
Limit switch	Japan Omron	

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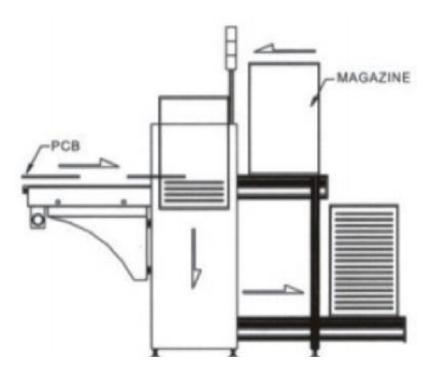


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Relay	Japan Omron
Switching power supply	Japan Omron
Sensor	Germany sik

# **V. Operation diagram**



# **VI.** Application



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